

# Focusing on Beverage Container Recovery – New Research, Challenges, and Opportunities

NRC 24<sup>th</sup> Annual Congress  
August 29, 2005

# Session Objectives

- Present detailed, new perspectives on beverage container generation and recovery
- Focus on unique analysis of where containers are consumed
- Explore challenges and opportunities in two main channels:
  - Residential
  - Workplace

# Project Background

- Consulting team engaged by the Beverage Packaging Environment Council (BPEC)
- Support organization's efforts to increase beverage container recycling
- First public discussion of background research developed to educate/guide BPEC members

# Research Areas

- Beverage containers in the waste stream
- Where containers are consumed
- Priorities for recycling efforts to increase rates

# Some Definitions

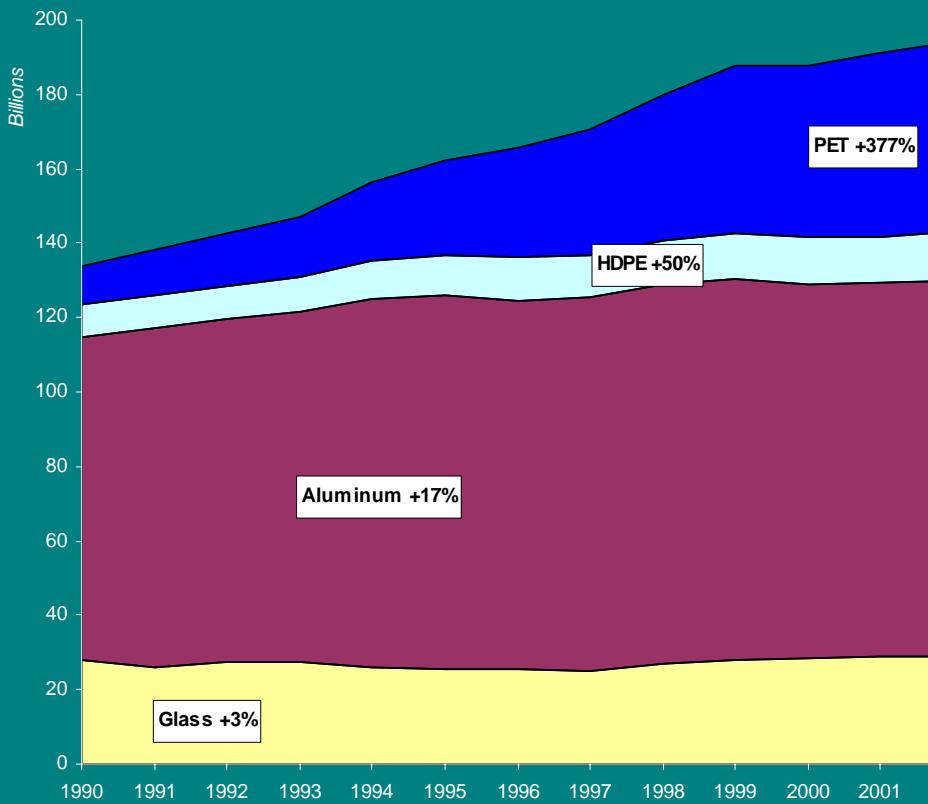
- What's a beverage container?
  - For our purposes, an aluminum can or a glass, PET, or HDPE bottle containing a RTD beverage of any type
- What's excluded?
  - Steel beverage cans, paperboard (gable-top) cartons, aseptic packaging (boxes, pouches), bulk packaging, secondary packaging

# Data Sources

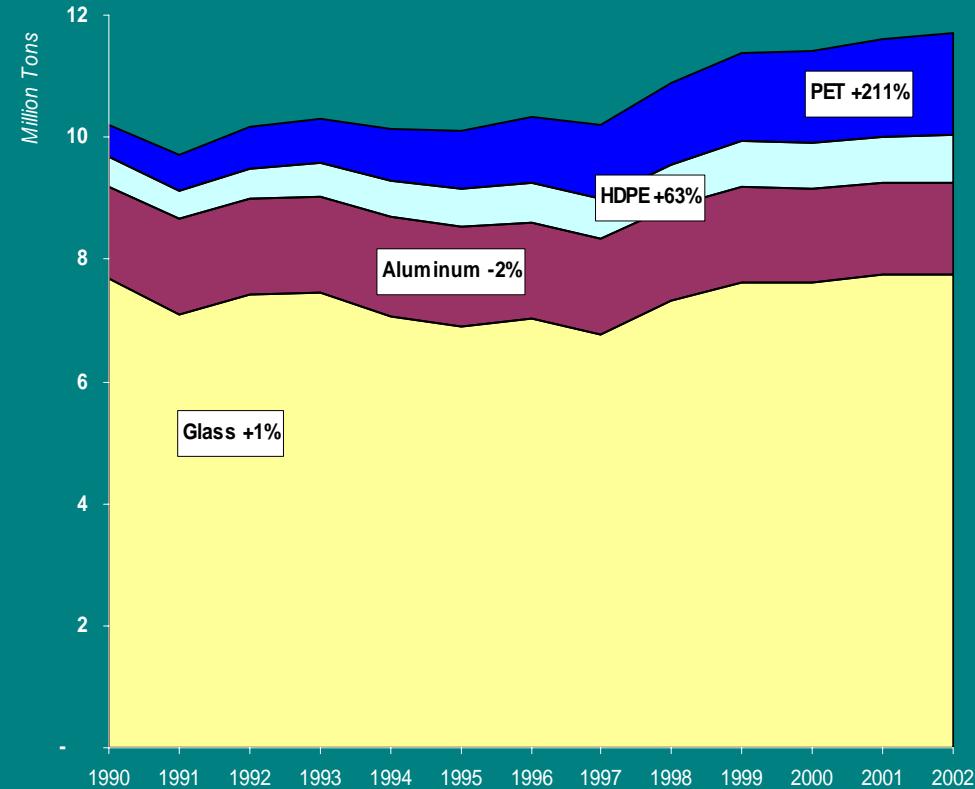
- Public sources
  - Annual supplier/trade association data on packages and/or weight sold and recycled
  - Purchased market research data
- Private sources
  - Industry surveys in deposit states
  - Point of consumption data from proprietary industry market research

# Beverage Container Sales

All Containers +45% (25%/cap.)

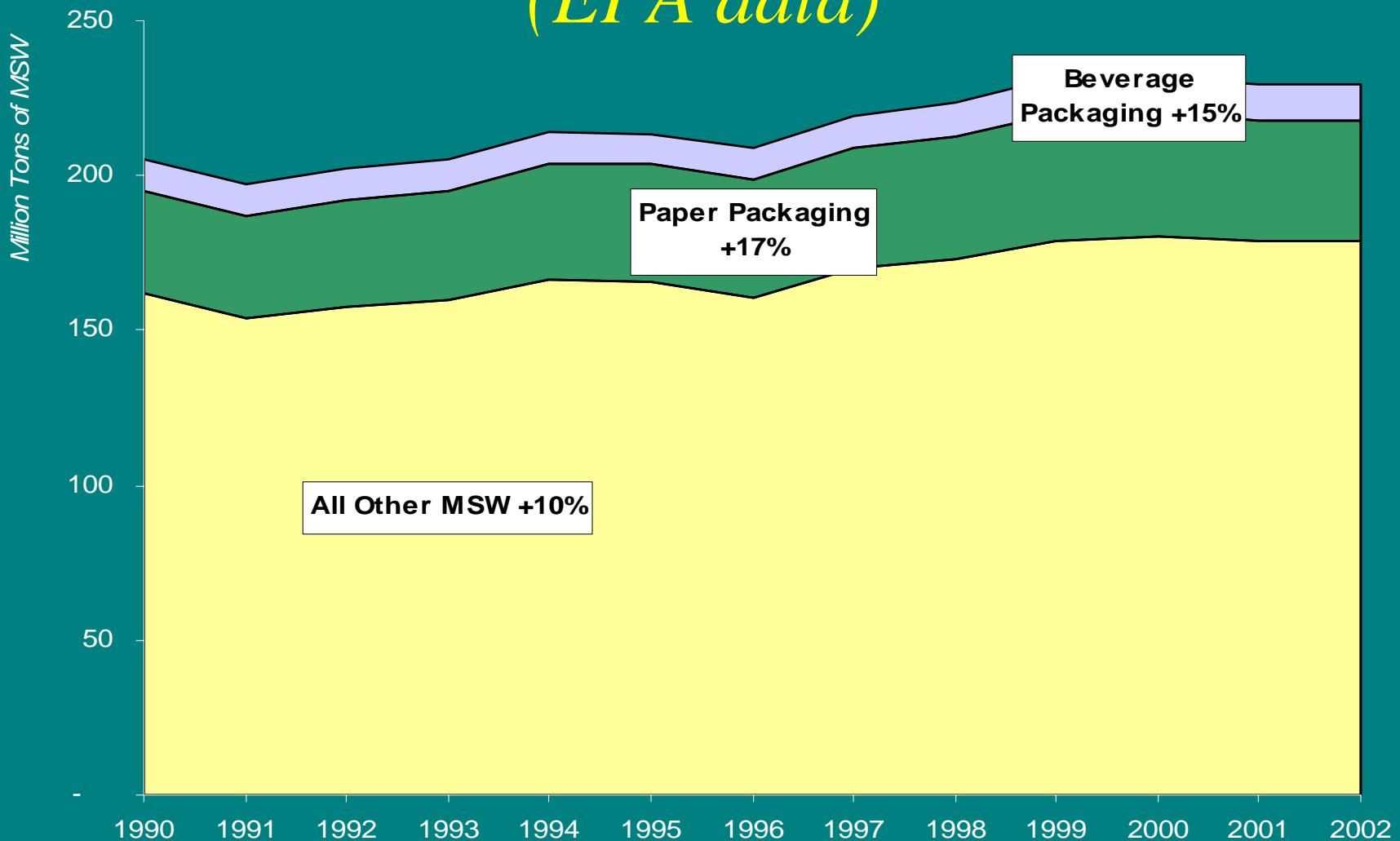


Weight +15% (0%/cap.)



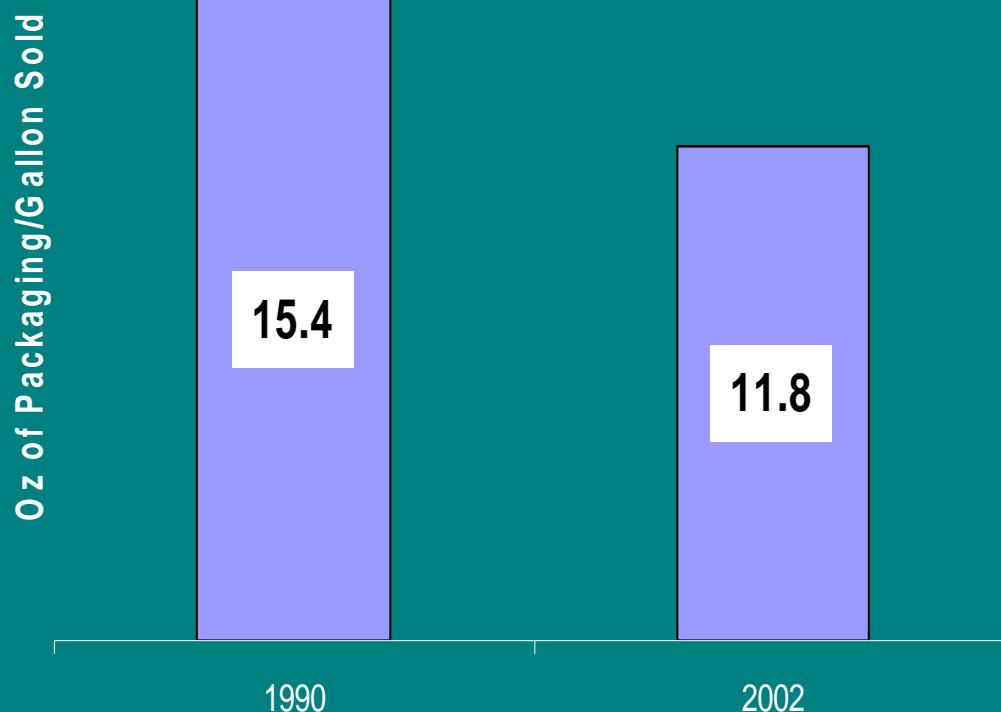
# Beverage Packaging Holding Steady at 5% of MSW

*(EPA data)*



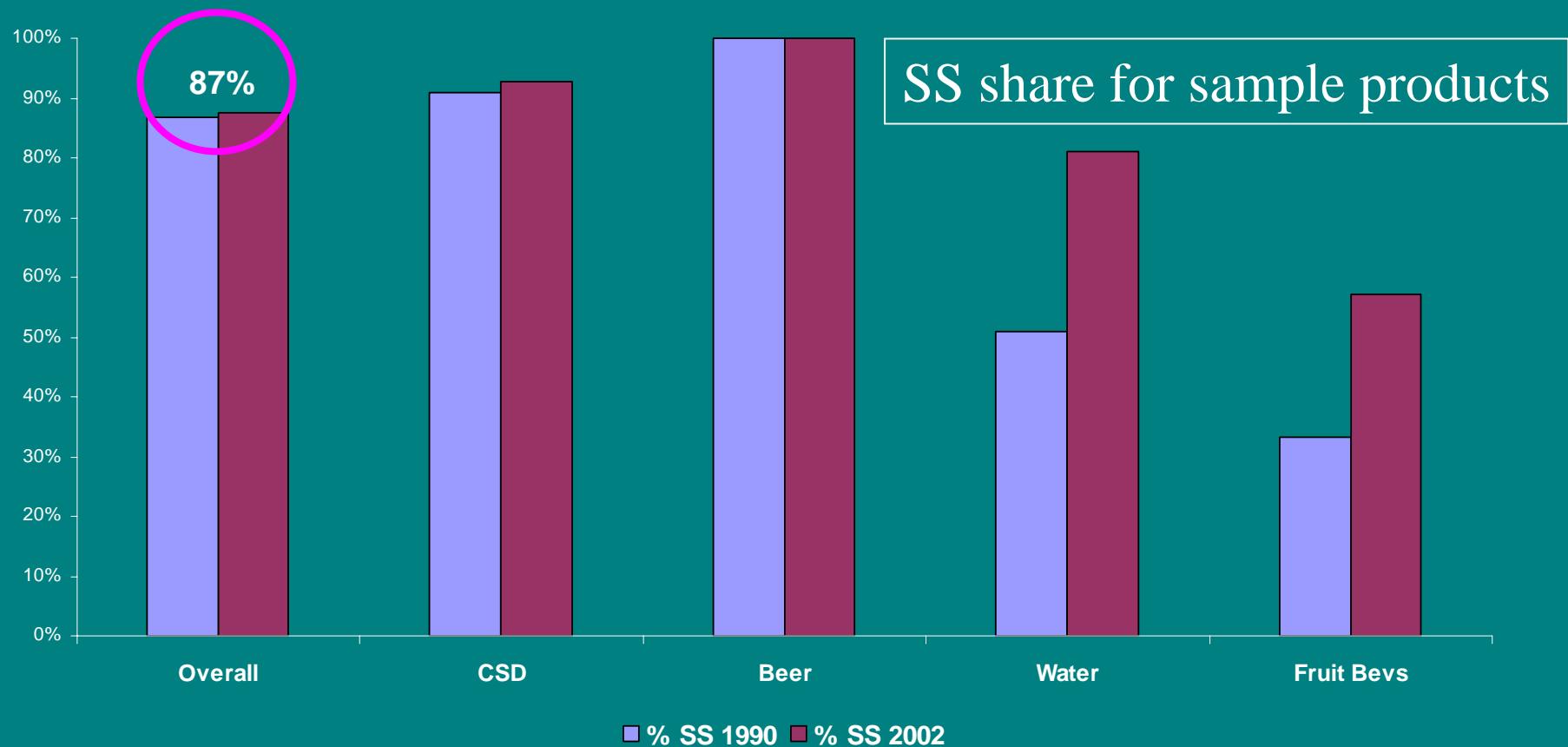
# Improved Packaging Efficiency

- Packaged consumption of beverages
  - Up 45% 1990-2002
  - Up 25% per capita
- Packaging efficiency has grown 23%



# The Single Serve Explosion?

- Average beverage container size **unchanged** at 21 oz between 1990 and 2002

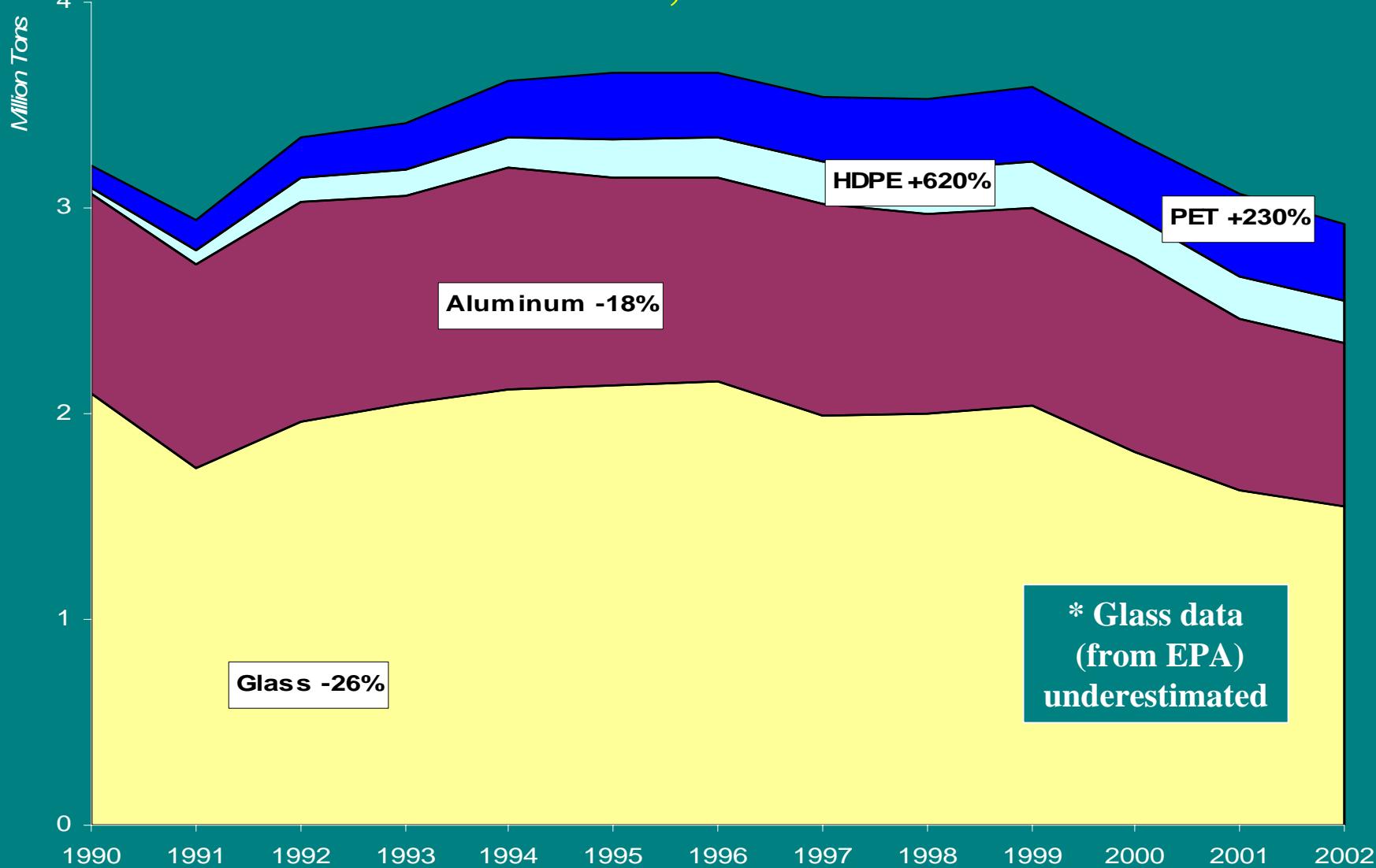


# Explaining the Surprise

- Misperception comes from focus on specific material/product combinations, not big picture
- Water growth in PET; teas/fruit drinks in glass both dramatic, but modest impact on overall mix
- Cans and beer bottles still dominate
  - 75% of packages in 1990, 65% in 2002
  - CSD PET gains offset by losses in CSD glass
  - Beer glass sales growth largely unrecognized and offset by losses in cans

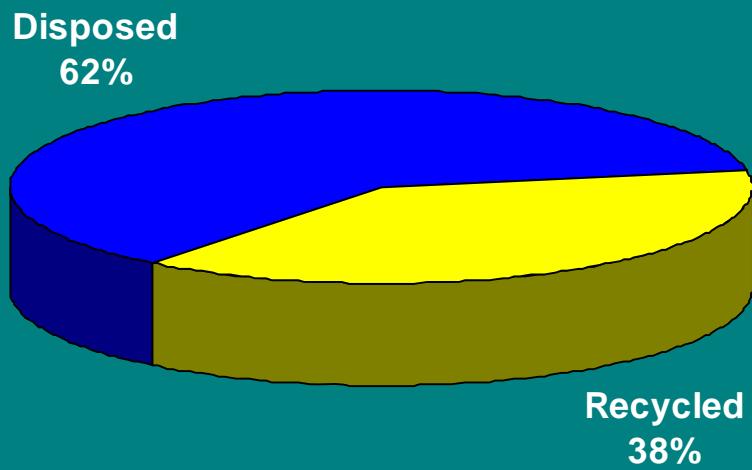
# Tons Recycled:

Off 9% Since 1990; 20% Since 1996 Peak

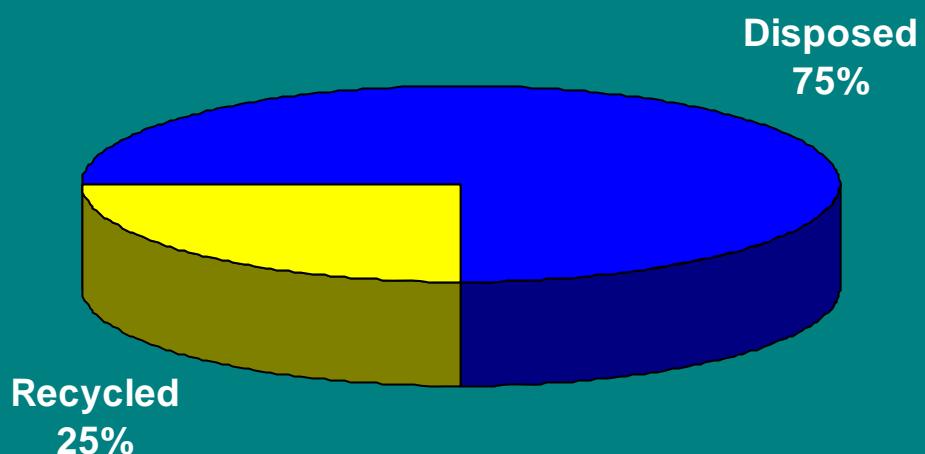


# 2002 Recovery Rates\*

## Container-Based



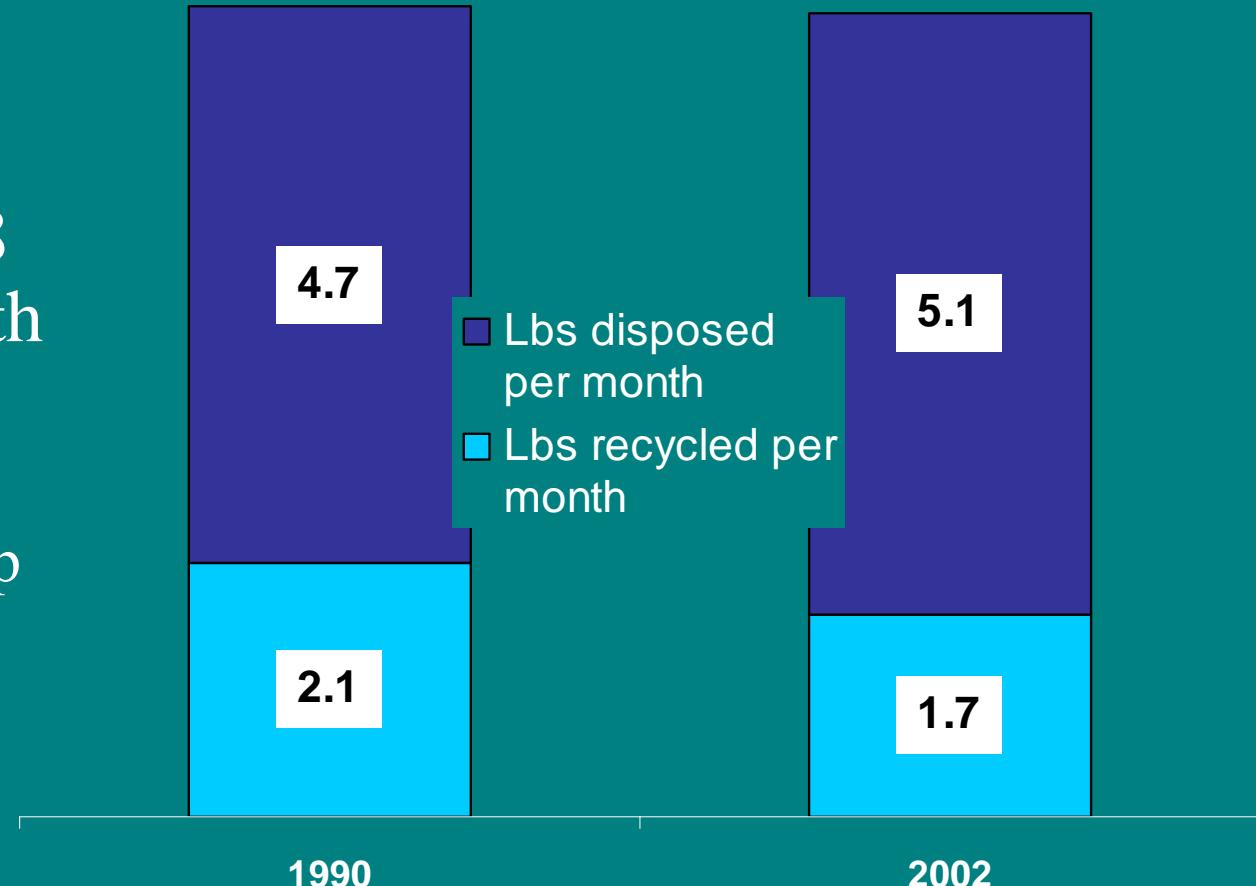
## Weight-Based



\* Both pulled down by underestimated glass rate, but weight-based is more affected by it

# Average Consumer Behavior

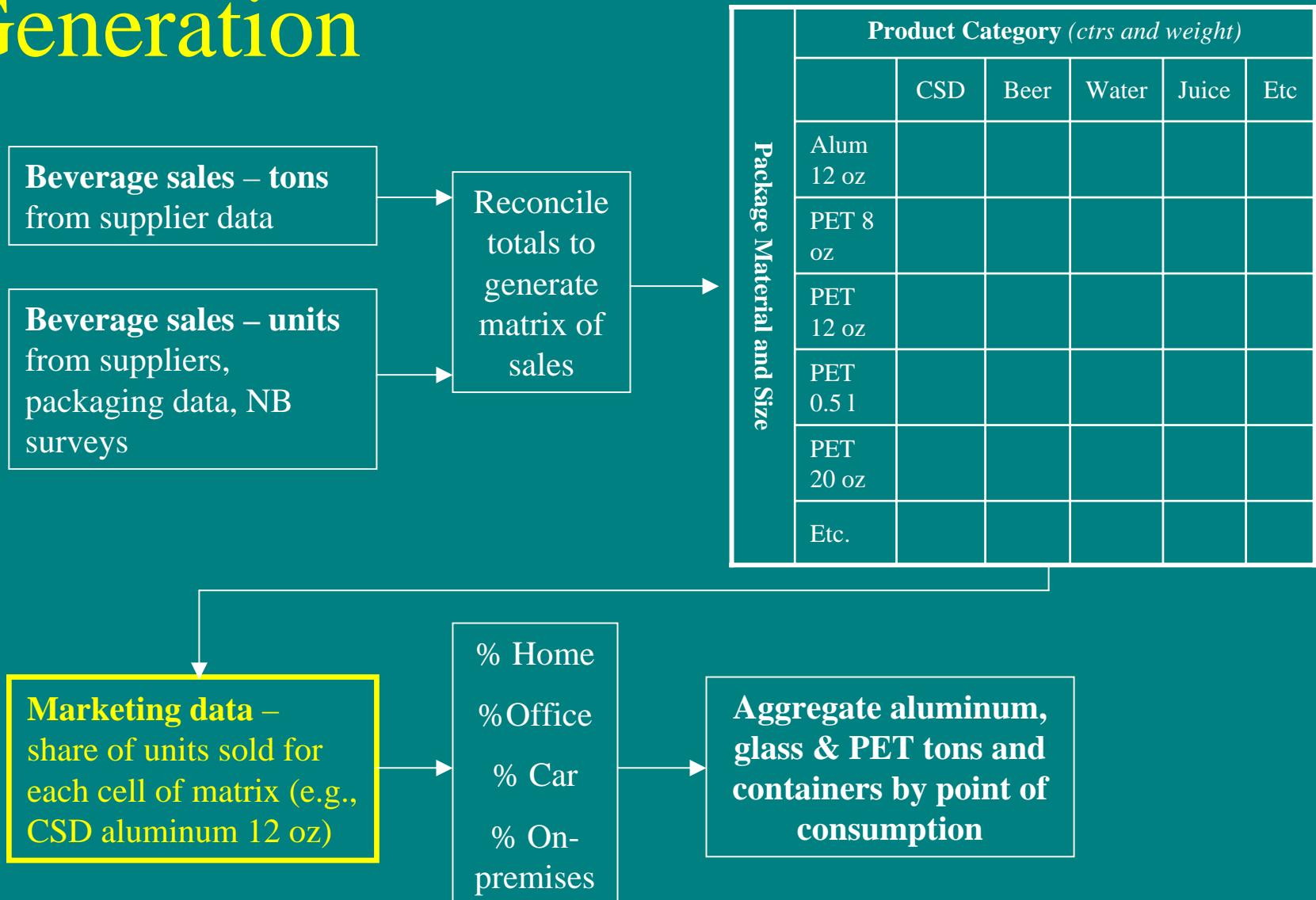
- Containers purchased steady at 6.8 lbs per month
  - Recycling down 19%
  - Disposal up 9%



# Where Containers Are Consumed

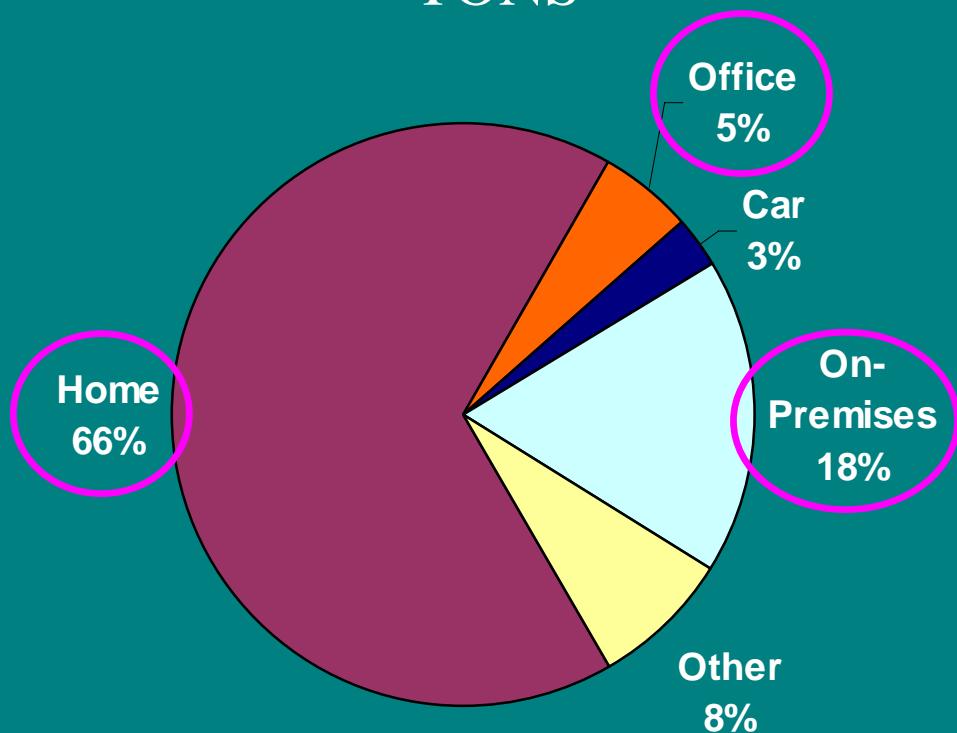
- First-ever access to industry marketing data
- Unique and unprecedented perspective on potential for recovery
- Identifies where product is *consumed* – not where it is *purchased* (i.e., where empty container could first be captured for recycling)
- Critical to targeting options

# Data Development - Generation

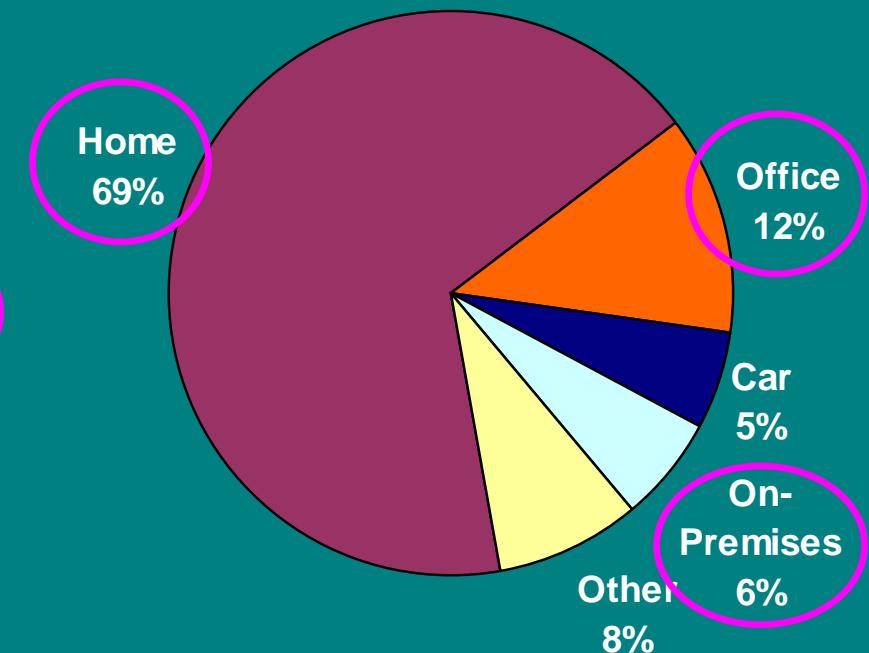


# Where Beverage Containers Are Consumed

TONS



CONTAINERS

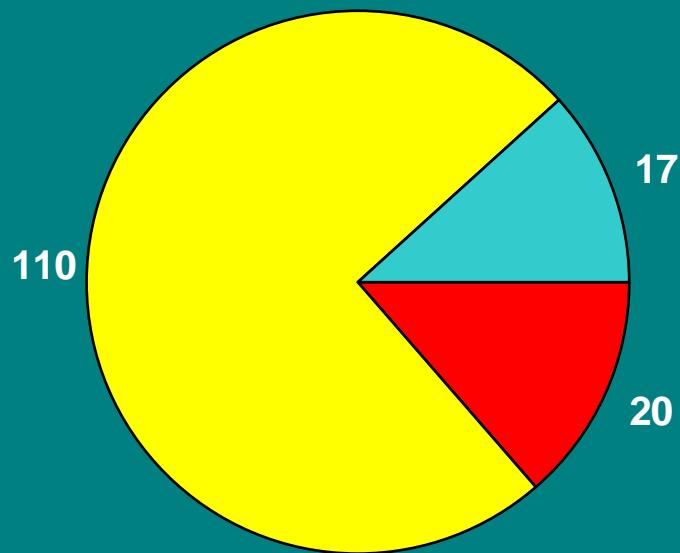


# Point of Consumption Lessons

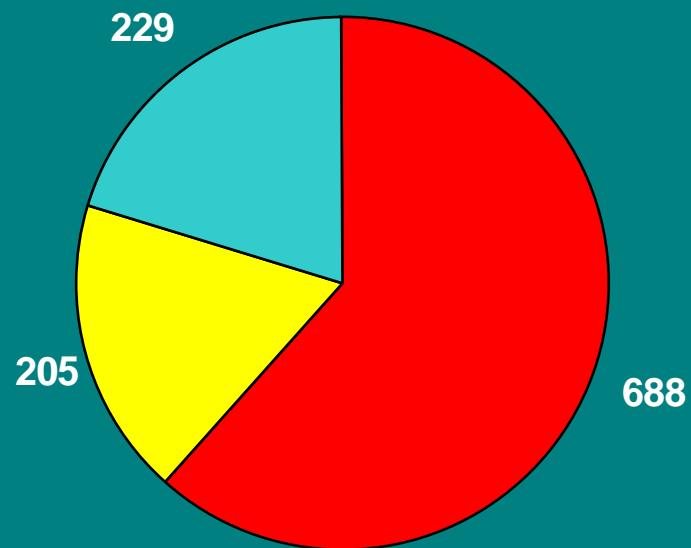
- Home still dominates – for every material by container or weight
- Workplace and on-premises are #2 and #3
- 3 top sites
  - 89% of tons
  - 87% of containers
  - More developed recovery infrastructure
- Remaining locations
  - Potential for litter
  - Car is largest plus others (parks, beaches) with infrastructure challenges

# What's Consumed At Home?

67% of All Pounds  
(148 Pounds  
per Household per Year)



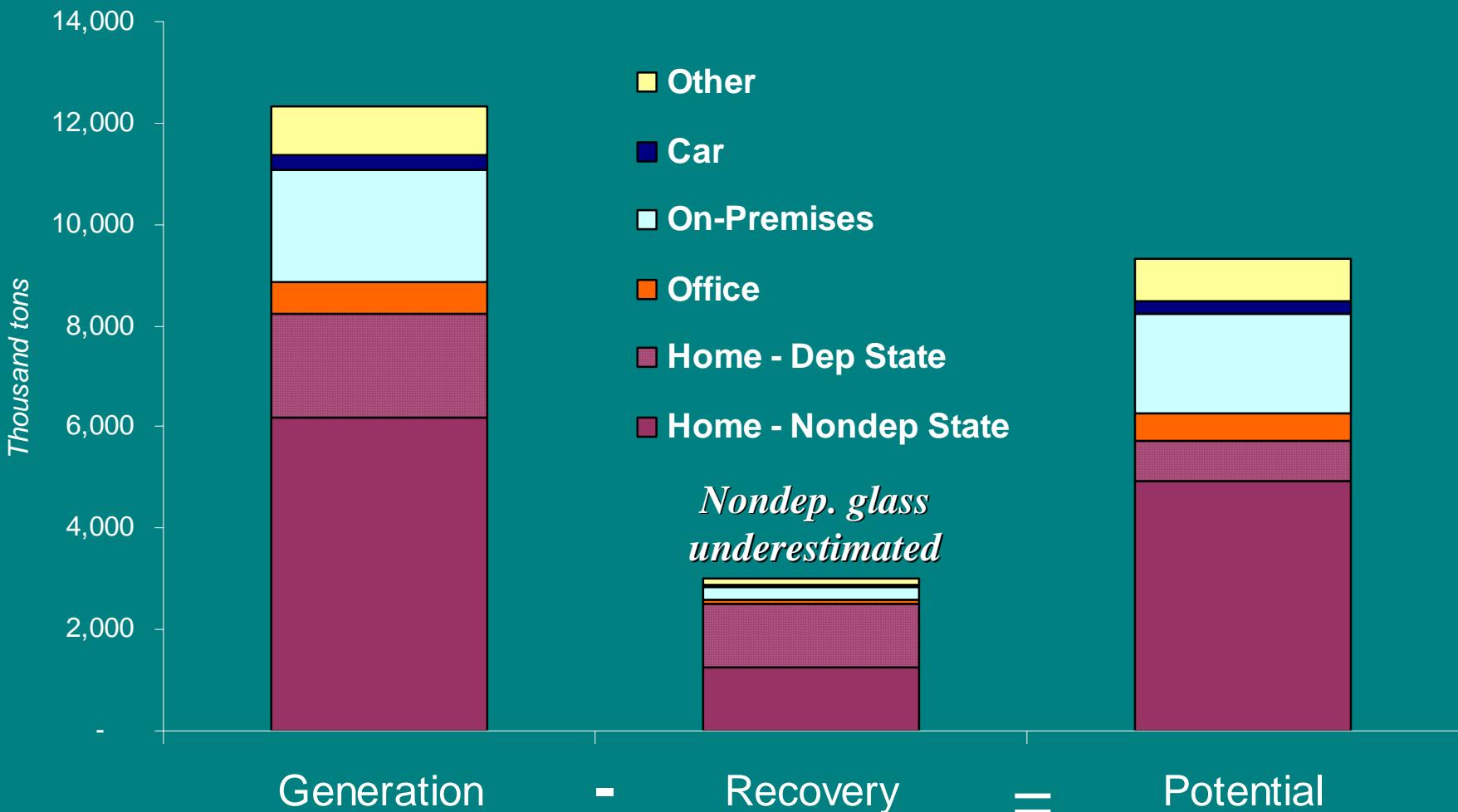
68% of All Containers  
(1,100 Containers  
per Household per Year)



■ Aluminum ■ Glass ■ PET

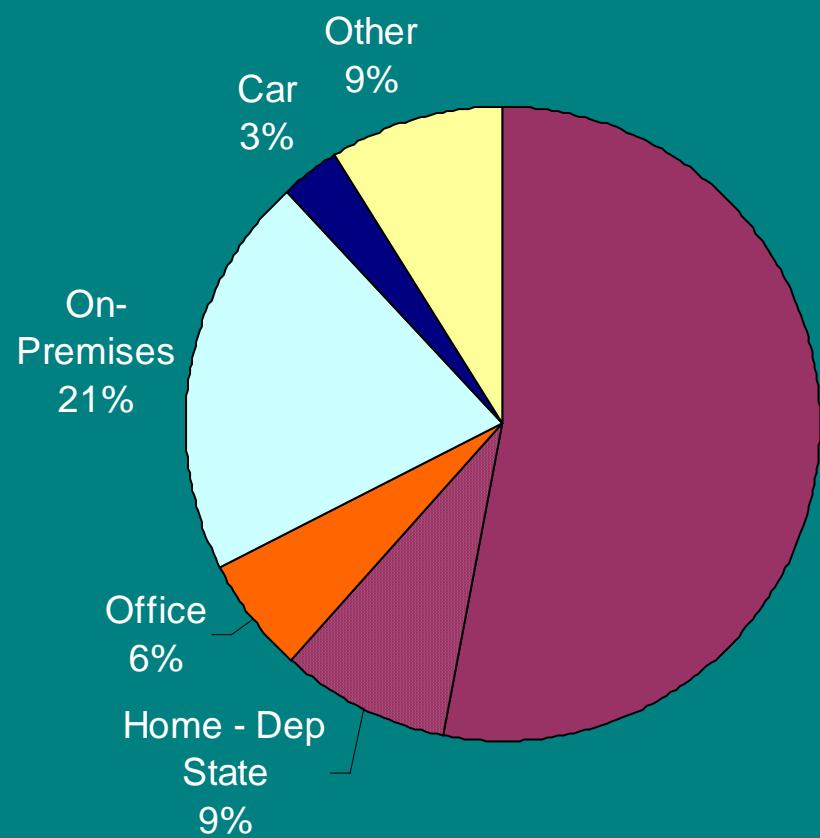
■ Aluminum ■ Glass ■ PET

# Potential Recovery (Tons)

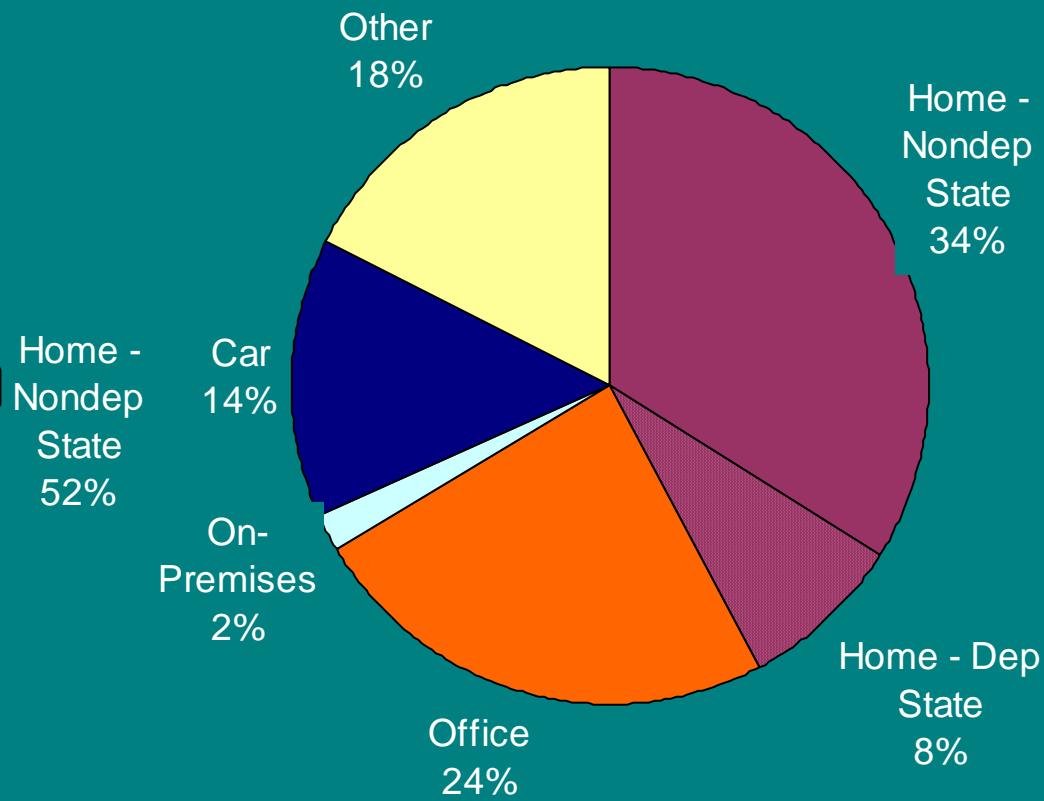


# Potential Recovery

Weight



Containers



# Increasing Recovery of Beverage Containers from Households



# Questions

If most beverage containers are still consumed at home, and most households (56% *BioCycle*, AF&PA) have curbside collection:

Why isn't the recycling rate higher?

*and*

What can be done about it?

# First, Data Issues

- Understated glass recovery rate
- Poor data surrounding curbside recycling service and curbside trash collection

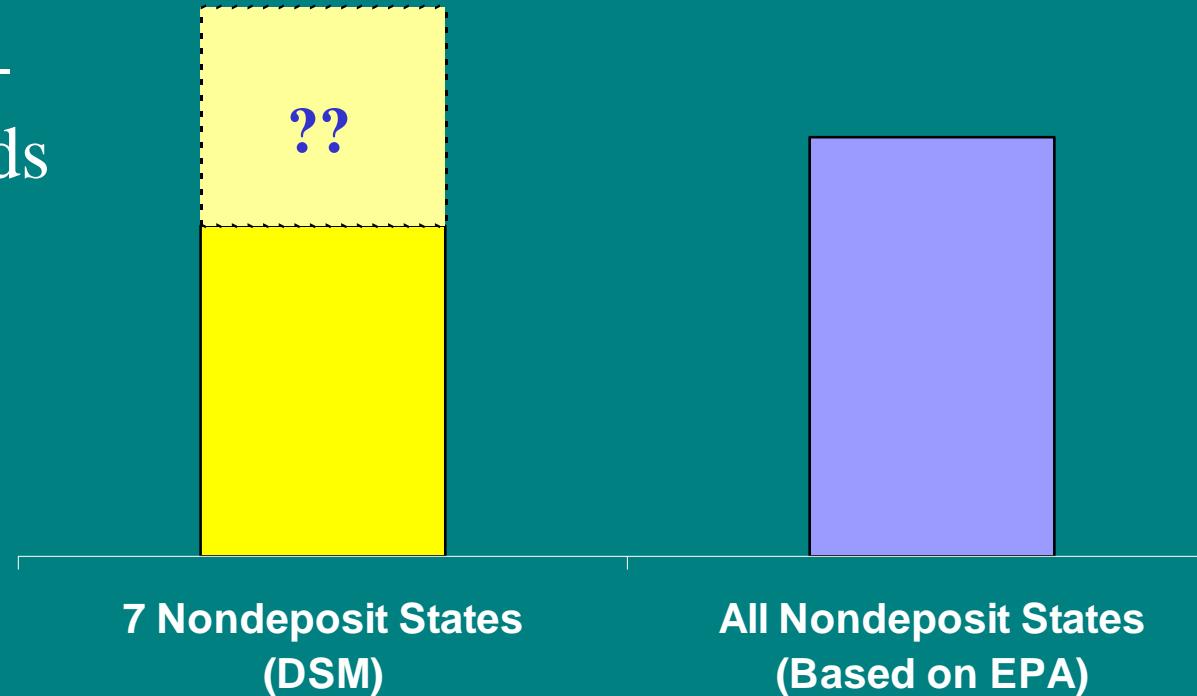
# Glass Data

- Existing (EPA) approach may miss significant amounts of glass recycling
  - No industry-wide glass recycling data
  - Significant amount to aggregate
- State data are limited
  - No systematic collection
  - State definitions and tracking vary widely
  - Recovery of glass for non bottle uses not measured or counted by some states

# We Think Glass Recovery Is Significantly Under-Reported

**Tons of Glass Recycled**  
*(Nondeposit States)*

- Sample data from only 7 of 39 non-deposit states adds up to 79% of the estimated nondeposit state total



# Poor Curbside Collection Data

- Recycling
  - *Biocycle* survey is valuable, but limited
  - Most states do not collect reliable data on curbside access
  - Some reported access is subscription
  - Some programs may not offer bins, reliable service, or education
  - Some don't collect glass or plastic
- Refuse
  - No good access numbers (we estimate at  $\approx 80\%$ )
  - Access indicates potential for recycling collection as well

# Those With Curbside Access Could Recover Much More

- 56% of population has some access to curbside recycling, but:
  - Subscription = only 7% to 15% participation
  - Poor outreach, no bins, poor scheduling = low performing programs
- Curbside *refuse*, but dropoff *recycling*:
  - Only 10% to 20% participation

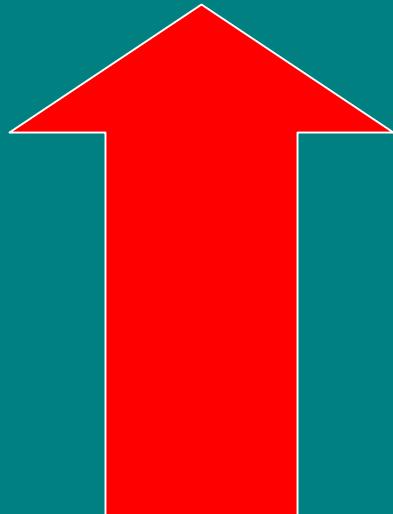
# Our Best Guess

- Only about  $\frac{1}{2}$  of curbside households have same day collection for beverage containers

# Data Needs

- To improve understanding of issue and improve response to problems:
  - Better glass recovery data
  - More refined recycling access information – not all served by “best” programs
  - Refuse collection service

# Increasing Recovery of the 52% of Beverage Container Material in Non-Deposit Households



# Key Is Parallel Access

- Estimate that 80% +/- of households have curbside (or containerized) refuse collection
- Highest recovery (beverage and other) requires same day curbside recycling collection

# Estimated Household Recycling and Refuse Systems in Non-Deposit States

Collection Systems	Percentage
Curbside Refuse (78% overall)	
Dropoff recycling	33%
Subscription curbside recycling	11%
Non-subscription curbside recycling	
High performing	7%
Medium performing	21%
Low performing	7%
Dropoff Refuse (22% overall)	
Dropoff recycling	16%
No recycling	5%
Total, Non-Deposit States	100%

*Totals do not add due to rounding*

# Expected Household Recycling Program Performance

Collection Systems	Participation	Capture	Recovery
<i>Curbside Refuse</i>			
Dropoff recycling	15%	60%	9%
Subscription curbside recycling	10%	80%	8%
Non-subscription curbside recycling			
High performing	80%	80%	64%
Medium performing	60%	75%	45%
Low performing	40%	60%	24%
<i>Dropoff Refuse</i>			
Dropoff recycling	65%	75%	49%
No recycling	5%	75%	4%

# Allocation of 52% ... Where The Remaining Tons Are

Collection Systems	Percentage
Curbside Refuse (78% overall)	
Dropoff recycling	39%
Subscription curbside recycling	14%
Non-subscription curbside recycling	
High performing	4%
Medium performing	16%
Low performing	7%
Dropoff Refuse (22% overall)	
Dropoff recycling	12%
No recycling	7%
Total, Non-Deposit States	100%

# Optimizing Recovery

- Parallel collection systems
- Properly sized recycling set-out containers
- PAYT, or other financial incentives
- Simple, consistent messages
- All containers included in collection
- Single stream collection
- Adequate education and promotion budget

# Potential Impact

- Increase beverage container recovery by 1.9 million tons (+ 20 percentage points)
- Increase recovery of non-beverage containers
- Leverage 5 to 7 million tons of additional paper recovery

# Conclusions

- There is plenty of low hanging fruit left in household refuse
- Expanding curbside recycling would
  - Substantially boost rates for containers
  - Substantially increase paper recovery
  - Move US toward a more sustainable materials recovery system

# Workplace Beverage Container Recycling

Issues and Opportunities

# Presentation Overview

- **Recycling Potential**
  - Quantifying opportunities for container recycling in the workplace
- **Models**
  - Model programs for workplace recovery
- **Issues**
  - Issues that must be addressed to move forward

# Current Status

- **Limited infrastructure for container recycling:** cardboard, paper much more extensive
- **Programs vary widely:** from mandatory recycling, full collection service, technical assistance to very limited or no collection
- **Limited data available** on number of businesses served, participation rates

# Containers in the Workplace

	Generation – Total Consumption		Potential (Not Recovered Today)
	% of Generation	Containers per Employee	% of Potential
PET	20%	90	24%
Aluminum	12%	107	19%
Glass	2.3%	7	2.5%

# High Potential Opportunities

- **Metropolitan areas where businesses, containers, and infrastructure are concentrated**
  - Largest Metropolitan Statistical Areas (MSAs)
  - Non-bottle bill states
  - Some infrastructure exists for recycling
- **Businesses where containers are concentrated**
  - Larger firms (>20 employees)
  - Office, institutional, retail, manufacturing (exclude construction, restaurants, hotels)
- **25% of employees/containers in 12 MSAs; 50% in top 44**

# Assessing Potential Impacts – Largest 44 MSAs

	Deposits	Non-deposit	Totals
More Commercial Programs in Place	7	15	22
Fewer Commercial Programs in Place	6	16	22
Totals	13	31	44

# Potential Recovery Impact

- 15 MSAs only
  - 6,700 tons of aluminum
  - 11,000 tons of PET
  - 7,400 tons of glass
- Impact on recovery in target cities
  - 2% increase in beverage container rate (by weight)
  - 4% increase in beverage container rate (by container)
  - 7% increase in PET containers recovered

# Model Programs

- Keys to success:
  - Convenience/access
  - In-house champions
  - Cost-effectiveness
  - Management commitment

# Models

- **Commingled collection**
  - Containers collected with paper; requires coordination with paper recyclers to address separation/processing issues
  - Leverages existing infrastructure; likely the least cost solution
- **“Bundled Recycling” collection & rate structures**
  - Recycling collection provided to all businesses in service territory
  - Paid for through garbage rates; similar to residential recycling
  - Requires municipal contract or ordinance
- **Curbside service for smaller businesses**
  - Use of toters; serviced through residential contracts
- **Mandatory recycling/Disposal bans**
- **Resource management contracting**

# Issues & Challenges

- **Data gaps** - Lack of data on services, recovery levels, programs, cost, effectiveness
- **Indifference** - Commercial recycling not a priority for public sector recycling coordinators; private sector focused only on paper
- **Sorting/separating** – Containers from fiber
- **Infrastructure** – Collection & processing
- **Engagement** – How best to engage businesses
- **Cost/economics** – Encouraging local, least-cost solutions

# Conclusions

- Productive channel to capture containers, especially PET and aluminum
- Start in larger MSAs with some infrastructure in place targeting larger offices
- Refine/develop model programs
- Improve data
- Separation issues
- Facilitate partnerships, coordination, incentives, and investment

# Session Summary

- Perspectives
  - Beverage containers steady at 5% waste stream
  - Single serve issue overemphasized on beverage container generation and recovery
- Point of consumption
  - Home dominates by all measures
  - Office and on-premises strong second and third
- Plenty of low-hanging fruit still in residential
- Workplace a productive channel to capture containers, especially PET and aluminum