

Focusing on Beverage Container Recovery – New Research, Challenges, and Opportunities

NRC 24th Annual Congress

August 29, 2005

Session Objectives

- Present detailed, new perspectives on beverage container generation and recovery
- Focus on unique analysis of where containers are consumed
- Explore challenges and opportunities in two main channels:
 - Residential
 - Workplace

Project Background

- Consulting team engaged by the Beverage Packaging Environment Council (BPEC)
- Support organization's efforts to increase beverage container recycling
- First public discussion of background research developed to educate/guide BPEC members

Research Areas

- Beverage containers in the waste stream
- Where containers are consumed
- Priorities for recycling efforts to increase rates

Some Definitions

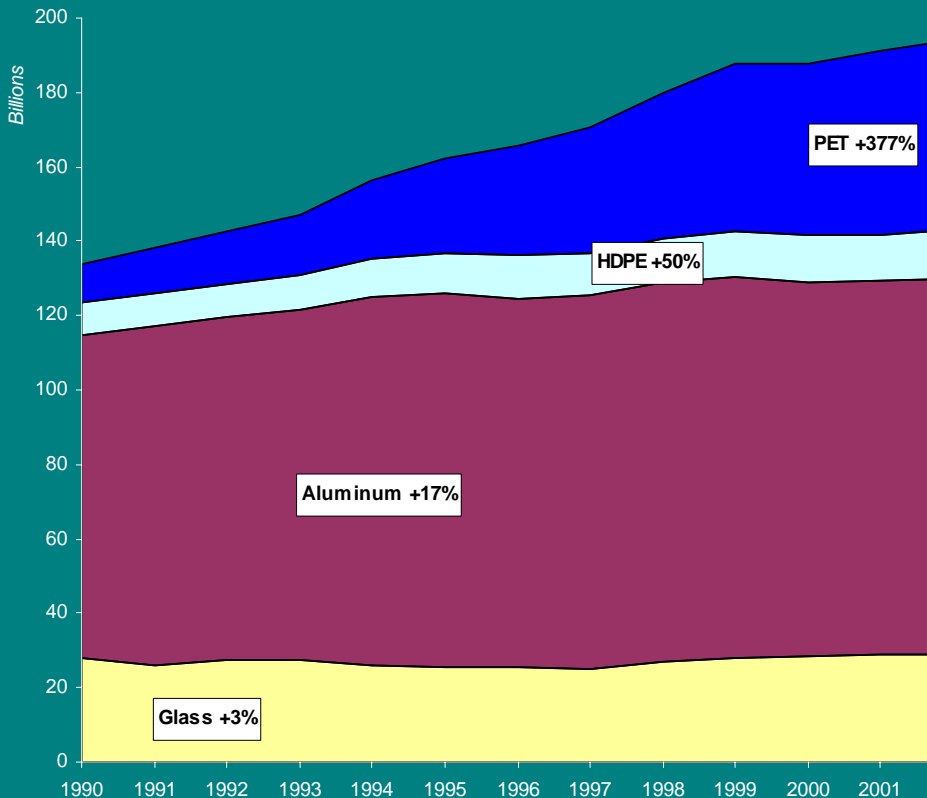
- What's a beverage container?
 - For our purposes, an aluminum can or a glass, PET, or HDPE bottle containing a RTD beverage of any type
- What's excluded?
 - Steel beverage cans, paperboard (gable-top) cartons, aseptic packaging (boxes, pouches), bulk packaging, secondary packaging

Data Sources

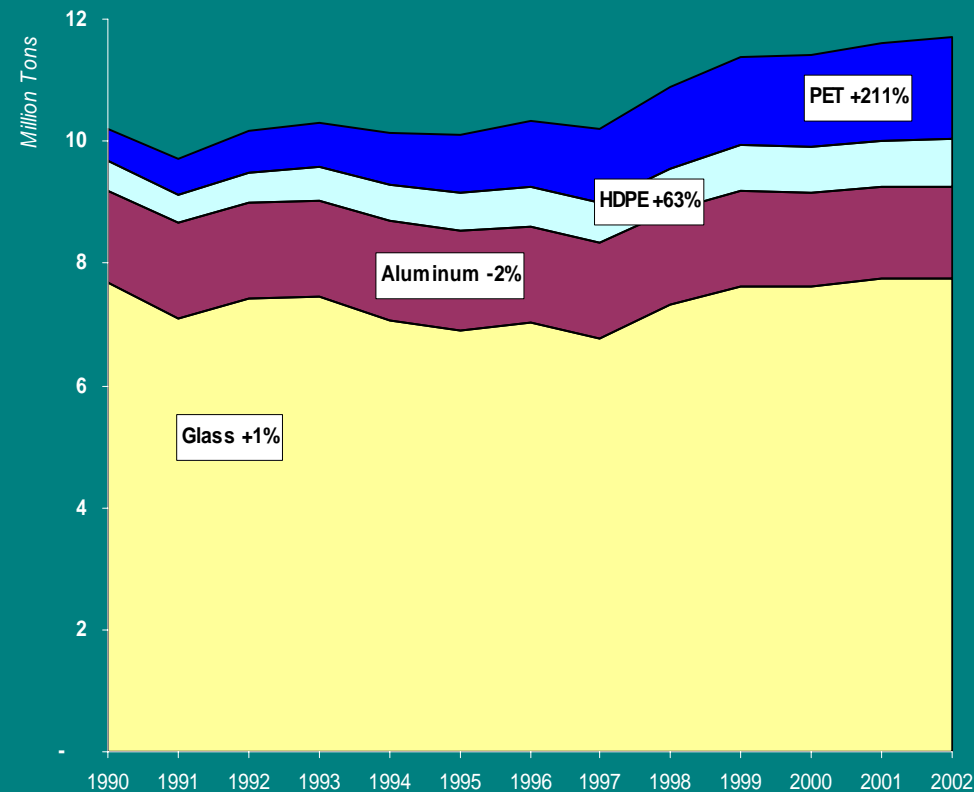
- Public sources
 - Annual supplier/trade association data on packages and/or weight sold and recycled
 - Purchased market research data
- Private sources
 - Industry surveys in deposit states
 - Point of consumption data from proprietary industry market research

Beverage Container Sales

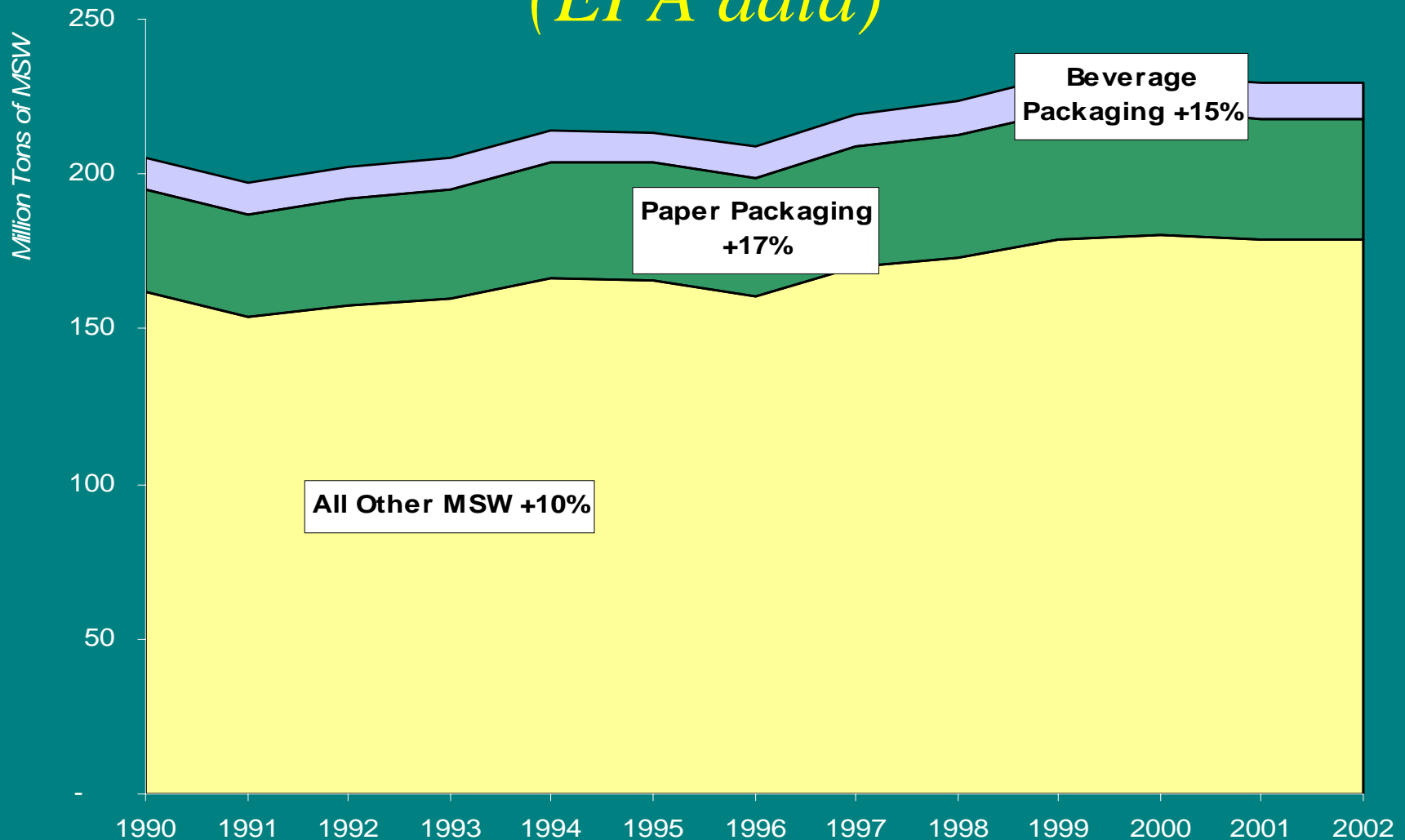
All Containers +45% (25%/cap.)



Weight +15% (0%/cap.)

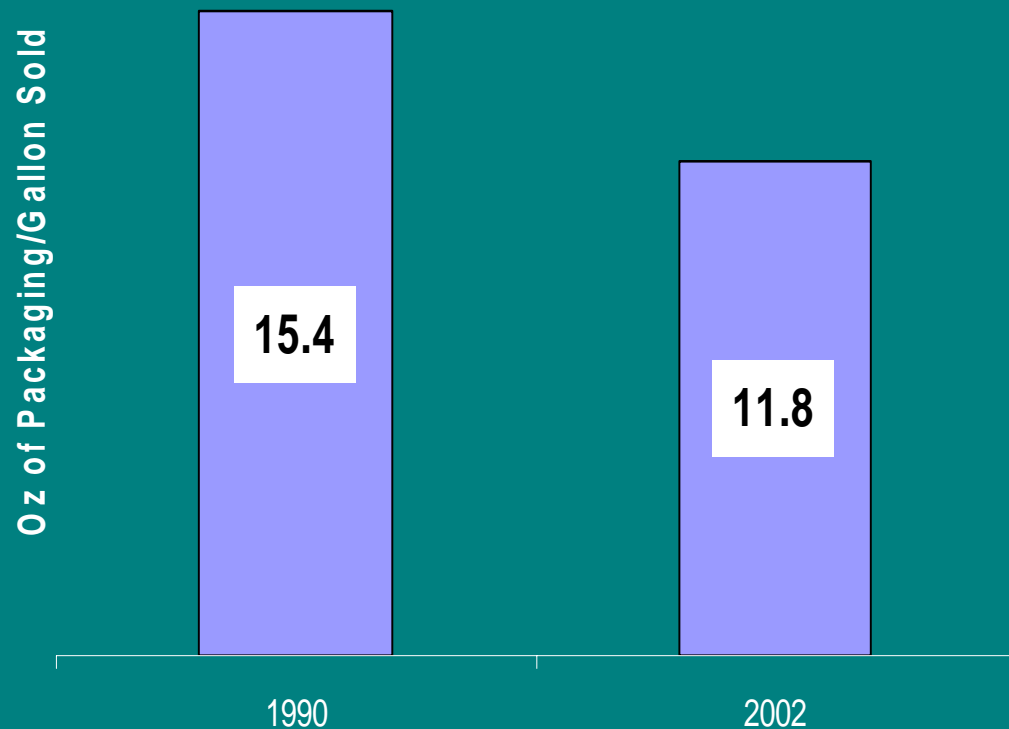


Beverage Packaging Holding Steady at 5% of MSW (EPA data)



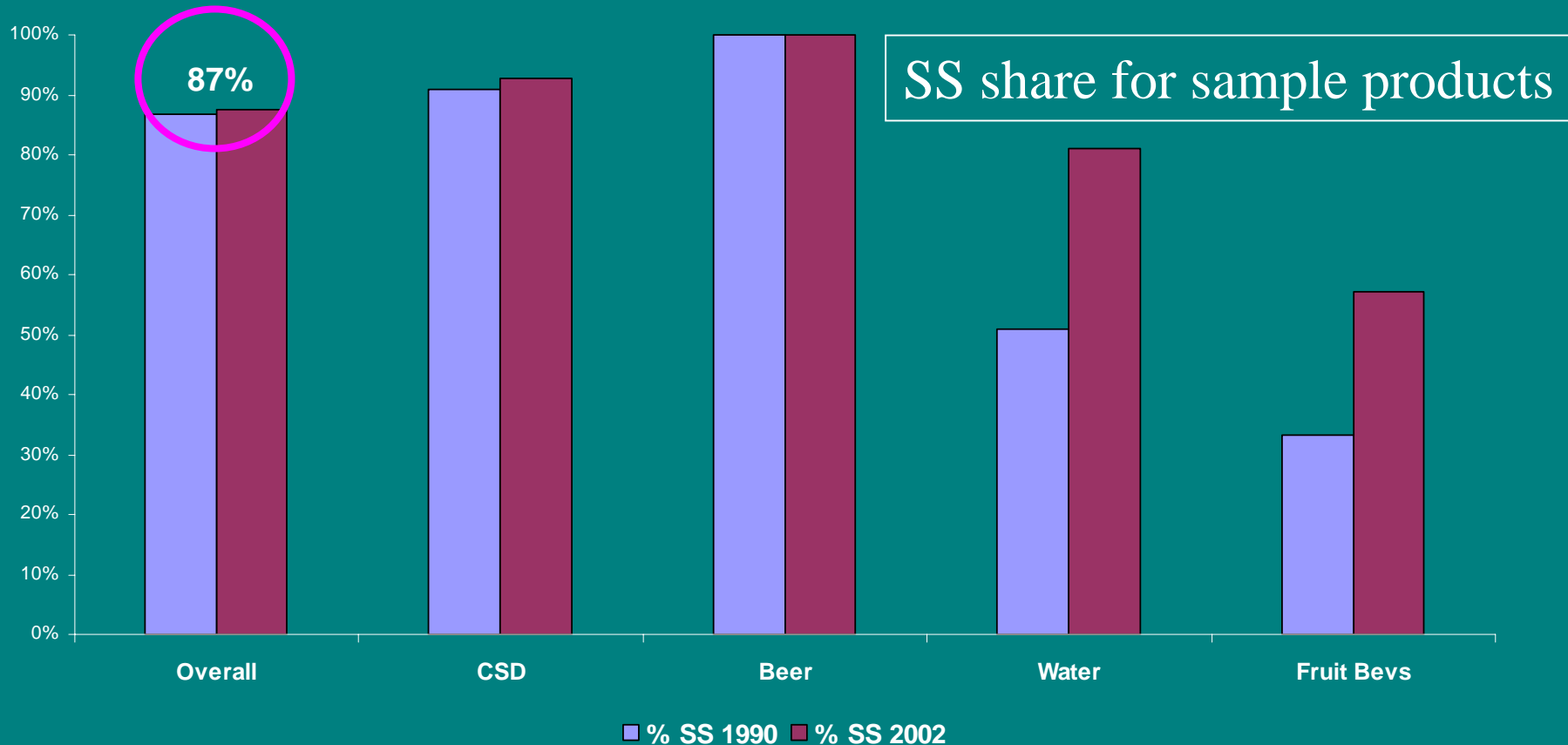
Improved Packaging Efficiency

- Packaged consumption of beverages
 - Up 45% 1990-2002
 - Up 25% per capita
- Packaging efficiency has grown 23%



The Single Serve Explosion?

- Average beverage container size **unchanged** at 21 oz between 1990 and 2002

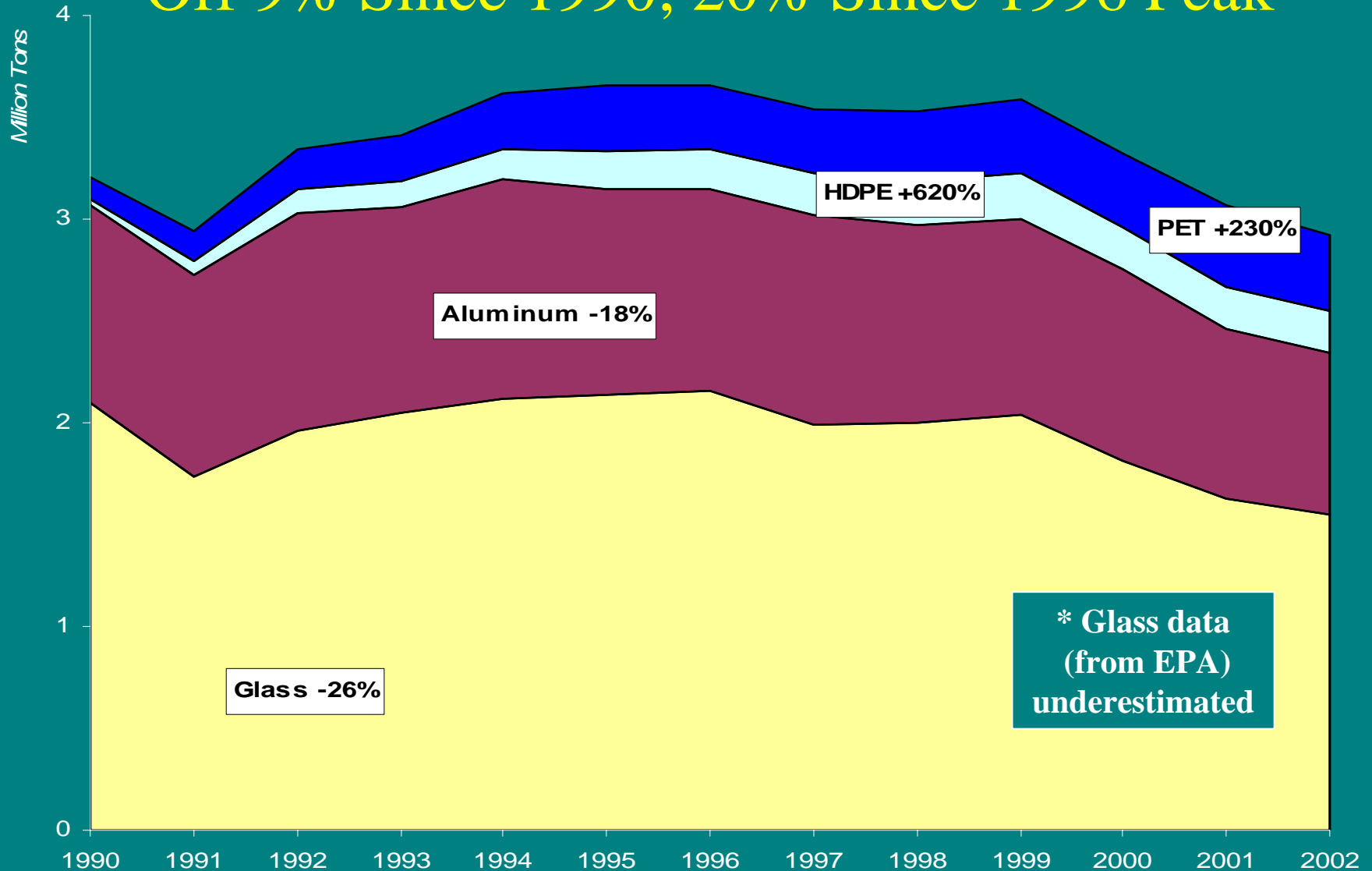


Explaining the Surprise

- Misperception comes from focus on specific material/product combinations, not big picture
- Water growth in PET; teas/fruit drinks in glass both dramatic, but modest impact on overall mix
- Cans and beer bottles still dominate
 - 75% of packages in 1990, 65% in 2002
 - CSD PET gains offset by losses in CSD glass
 - Beer glass sales growth largely unrecognized and offset by losses in cans

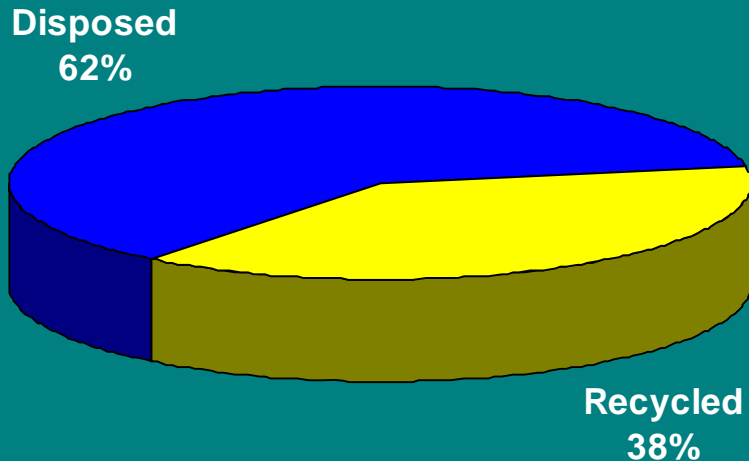
Tons Recycled:

Off 9% Since 1990; 20% Since 1996 Peak

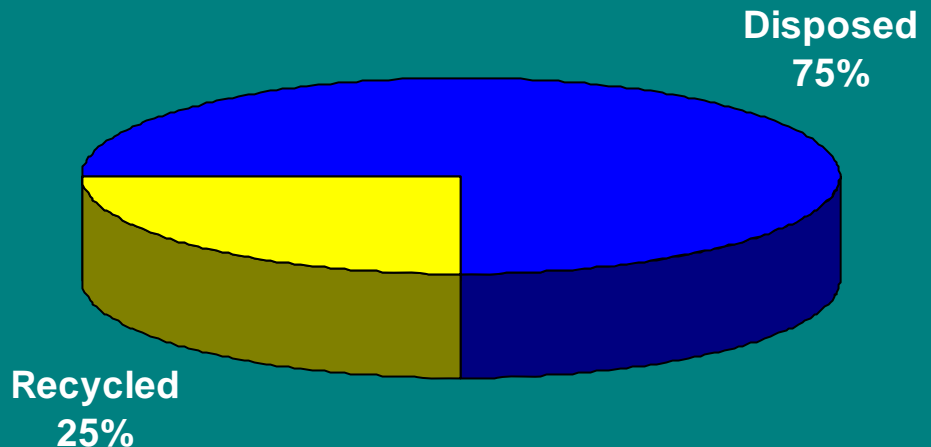


2002 Recovery Rates*

Container-Based



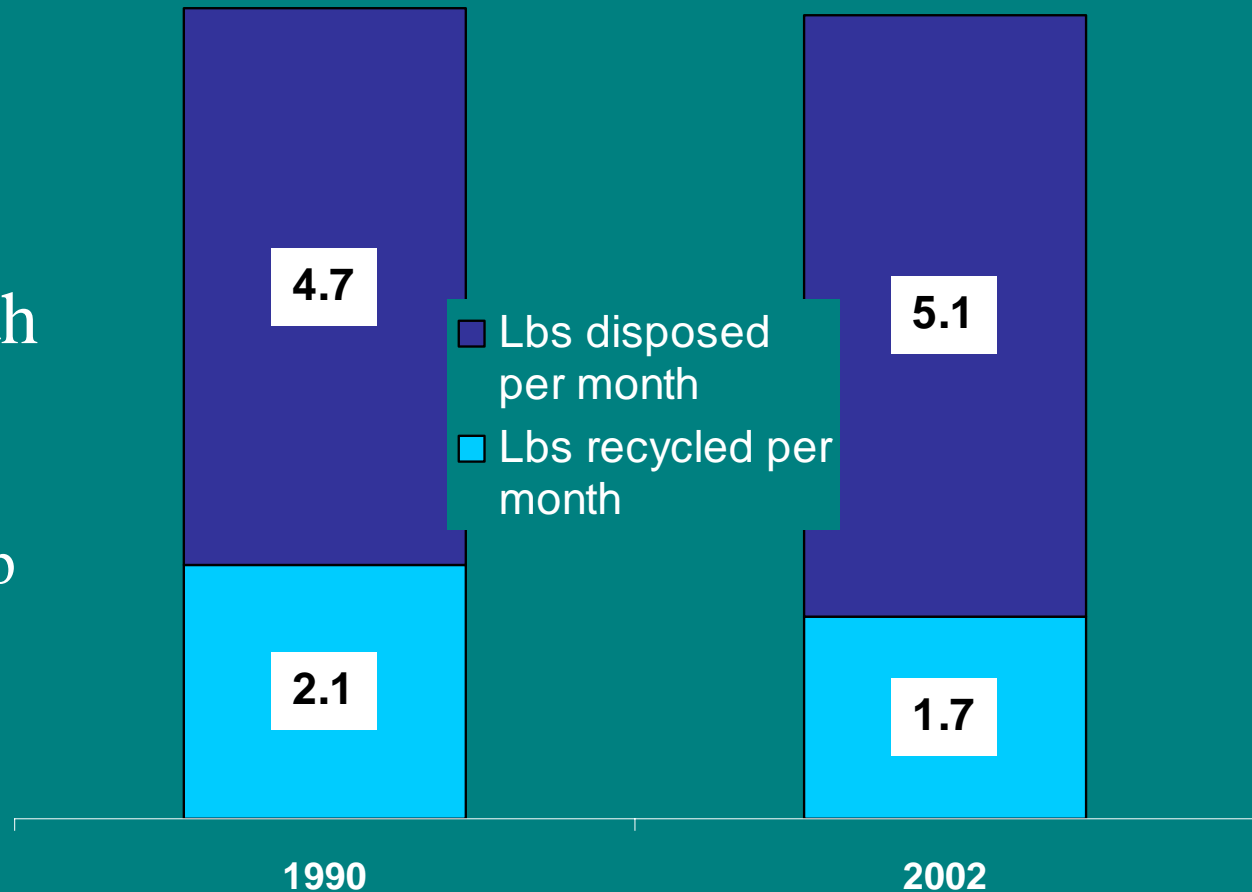
Weight-Based



* Both pulled down by underestimated glass rate, but weight-based is more affected by it

Average Consumer Behavior

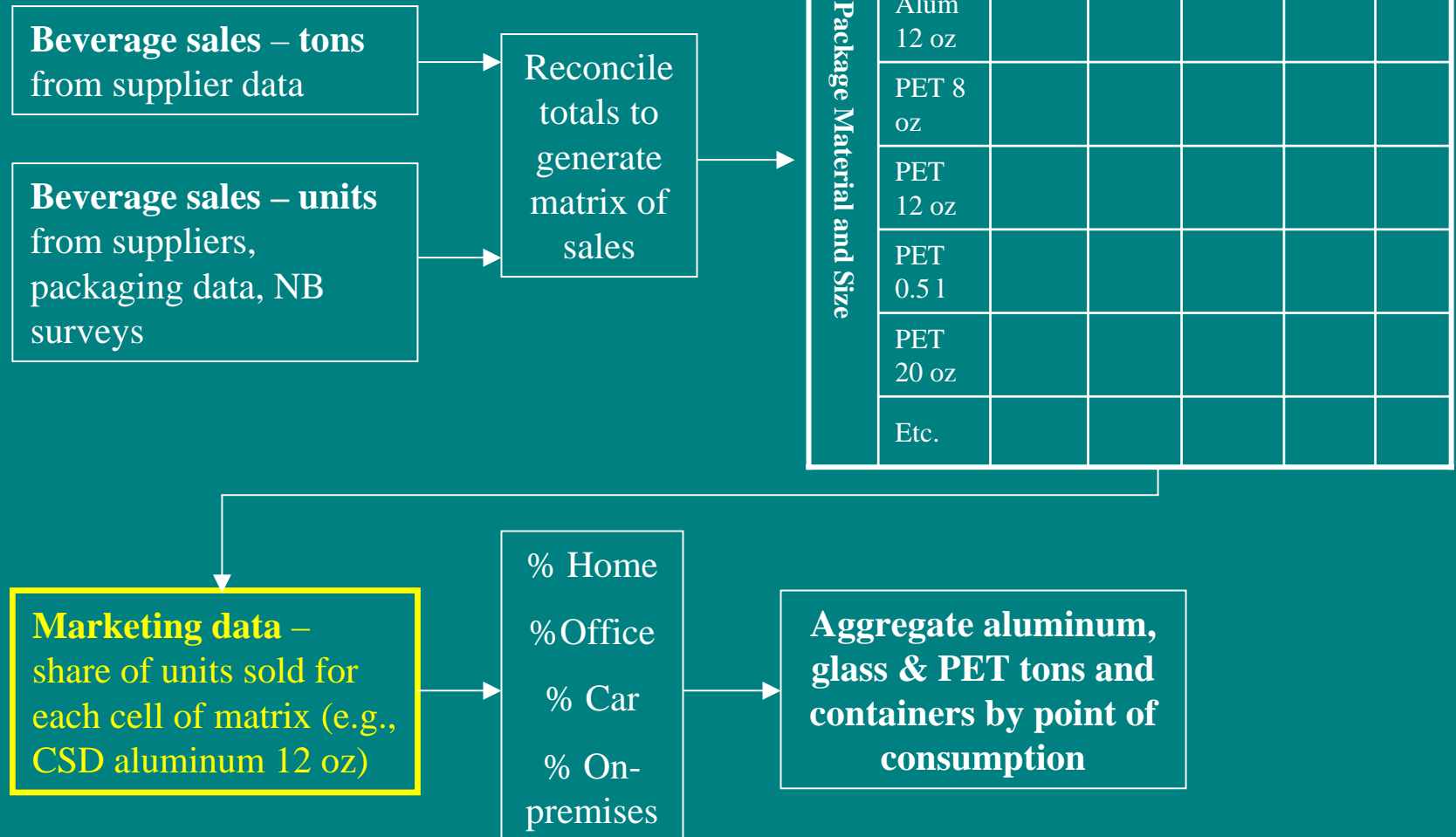
- Containers purchased steady at 6.8 lbs per month
 - Recycling down 19%
 - Disposal up 9%



Where Containers Are Consumed

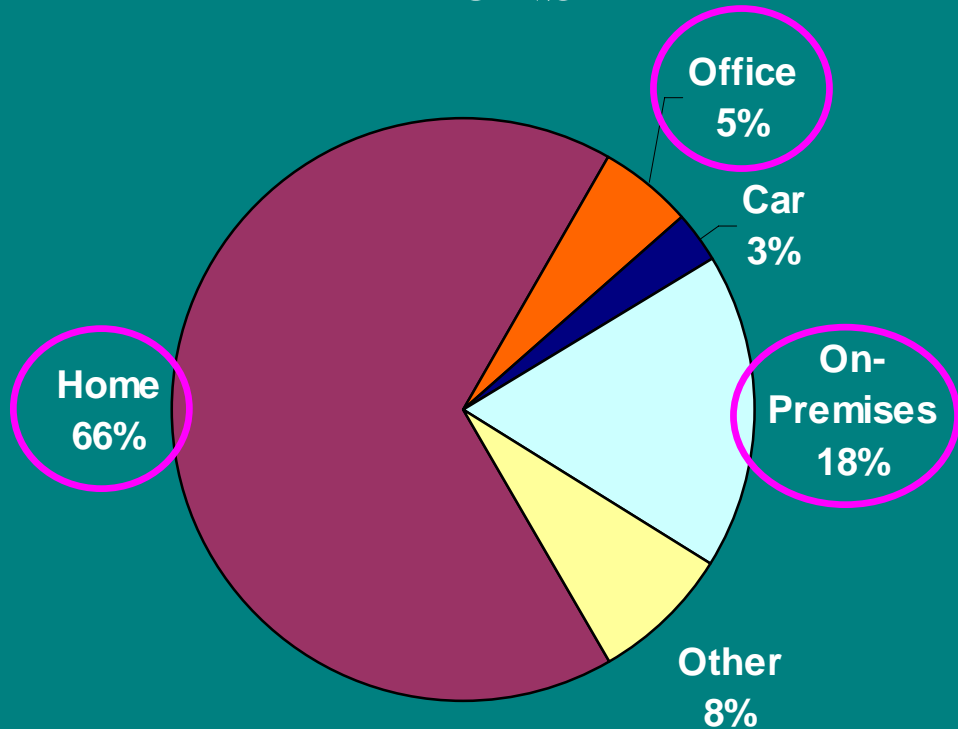
- First-ever access to industry marketing data
- Unique and unprecedented perspective on potential for recovery
- Identifies where product is *consumed* – not where it is *purchased* (i.e., where empty container could first be captured for recycling)
- Critical to targeting options

Data Development - Generation

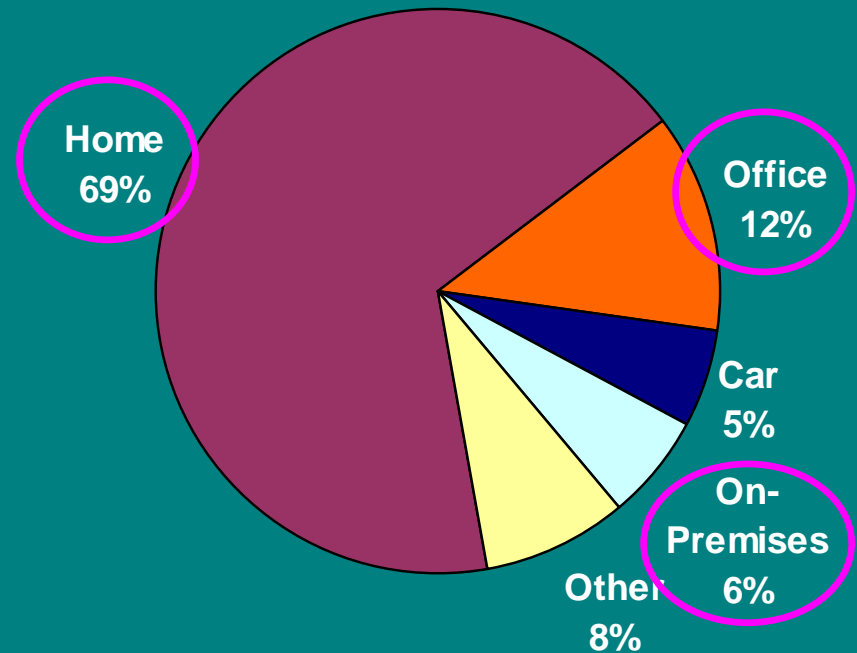


Where Beverage Containers Are Consumed

TONS



CONTAINERS

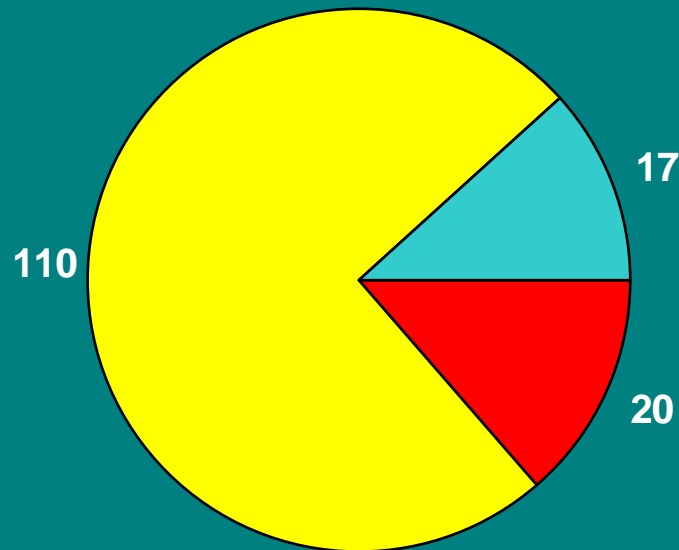


Point of Consumption Lessons

- Home still dominates – for every material by container or weight
- Workplace and on-premises are #2 and #3
- 3 top sites
 - 89% of tons
 - 87% of containers
 - More developed recovery infrastructure
- Remaining locations
 - Potential for litter
 - Car is largest plus others (parks, beaches) with infrastructure challenges

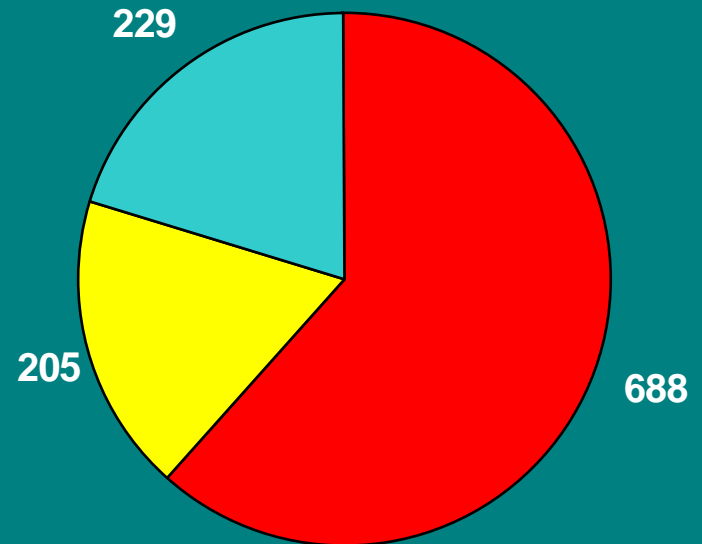
What's Consumed At Home?

67% of All Pounds
*(148 Pounds
per Household per Year)*



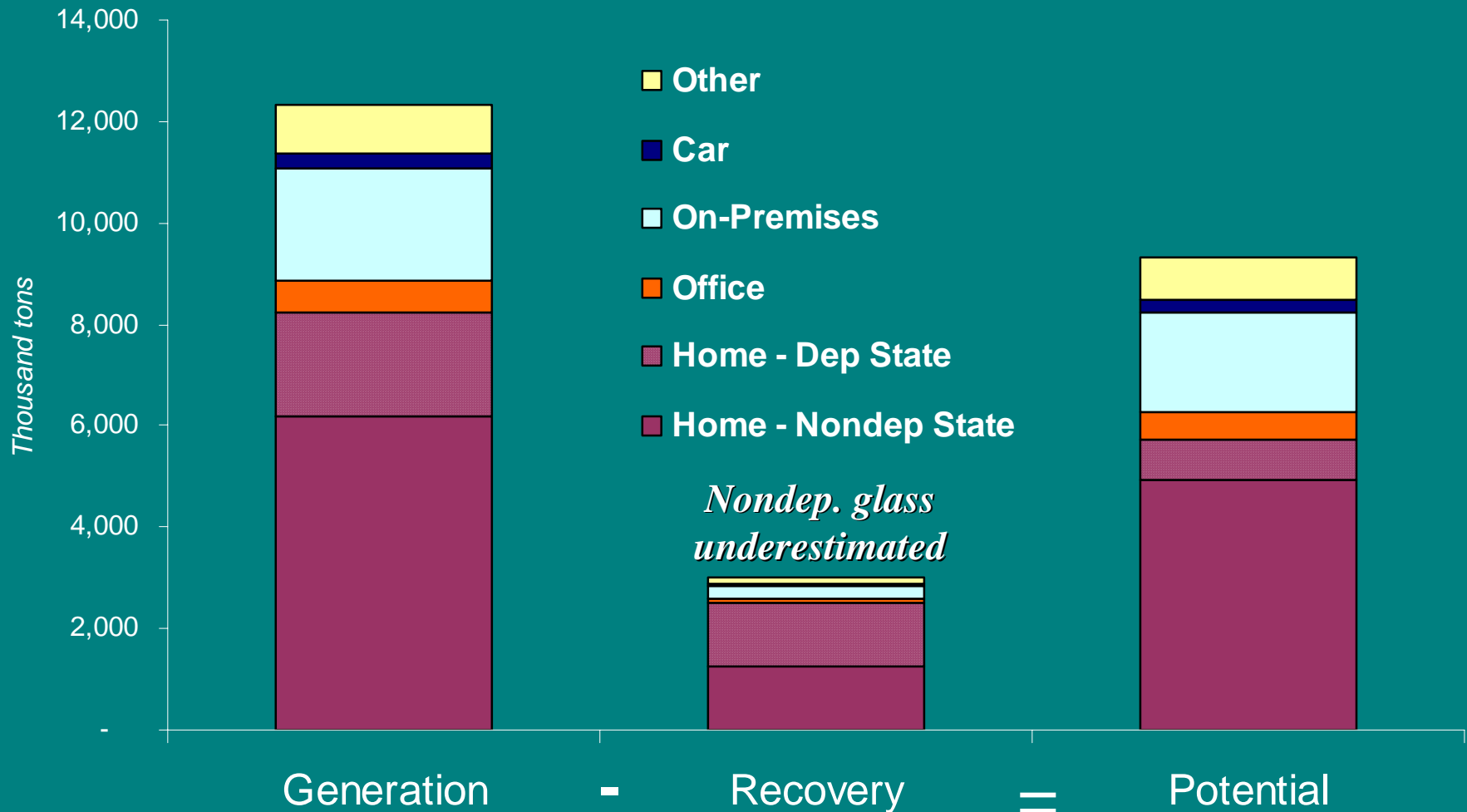
■ Aluminum ■ Glass ■ PET

68% of All Containers
*(1,100 Containers
per Household per Year)*



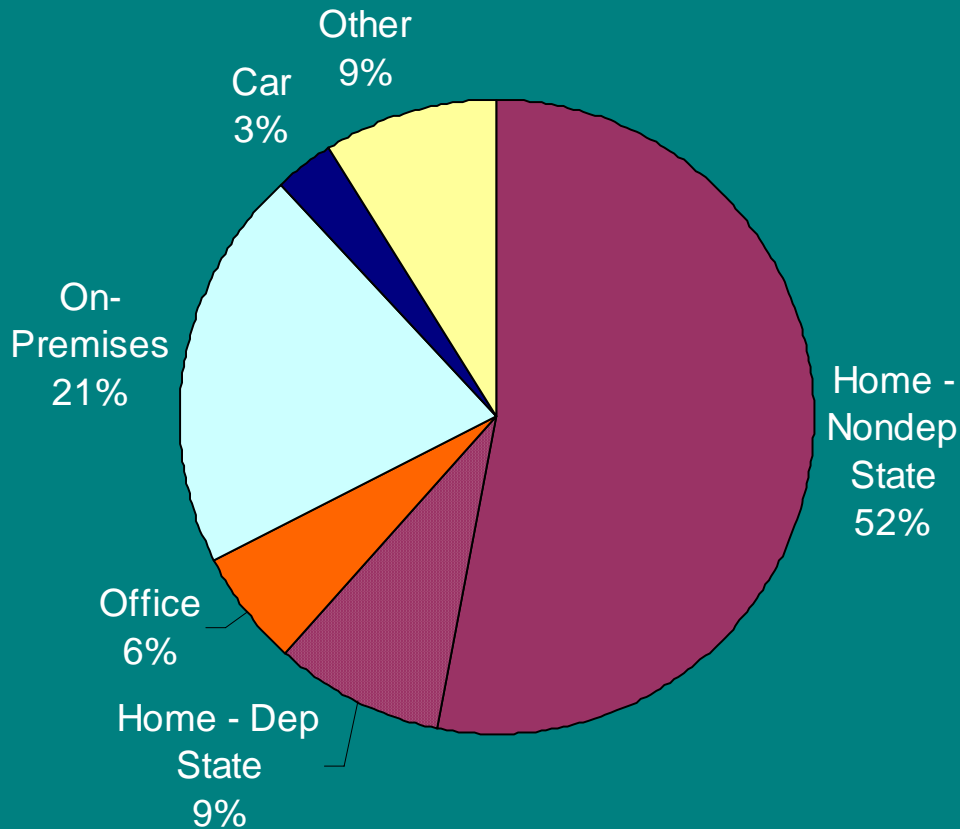
■ Aluminum ■ Glass ■ PET

Potential Recovery (Tons)

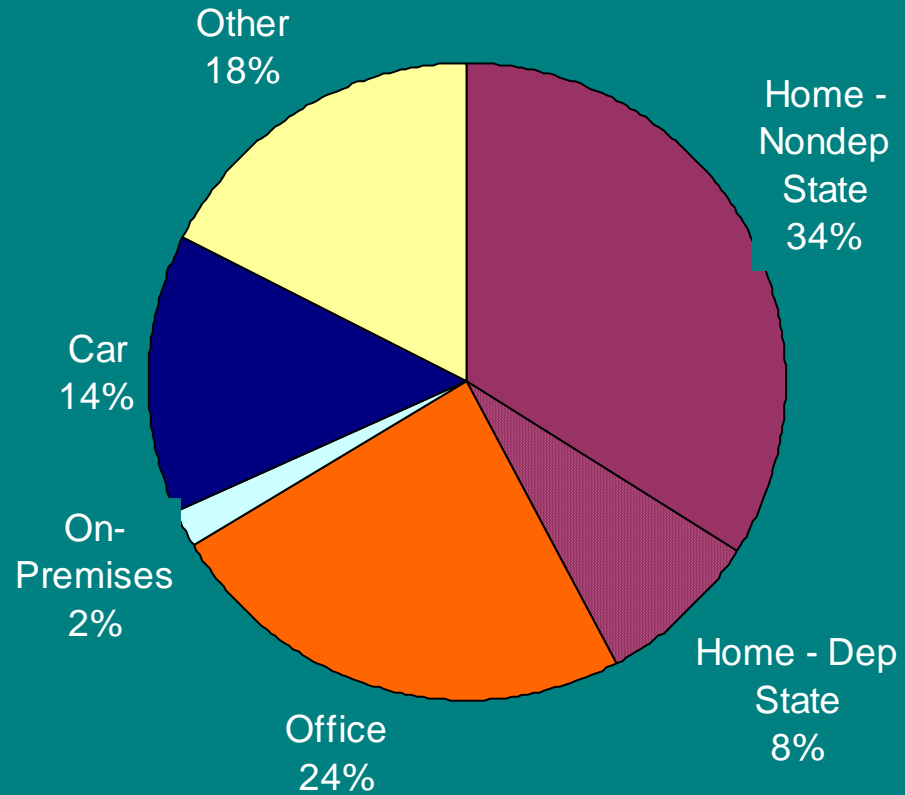


Potential Recovery

Weight



Containers



Increasing Recovery of Beverage Containers from Households



Questions

If most beverage containers are still consumed at home, and most households (56% *BioCycle*, AF&PA) have curbside collection:

Why isn't the recycling rate higher?
and

What can be done about it?

First, Data Issues

- Understated glass recovery rate
- Poor data surrounding curbside recycling service and curbside trash collection

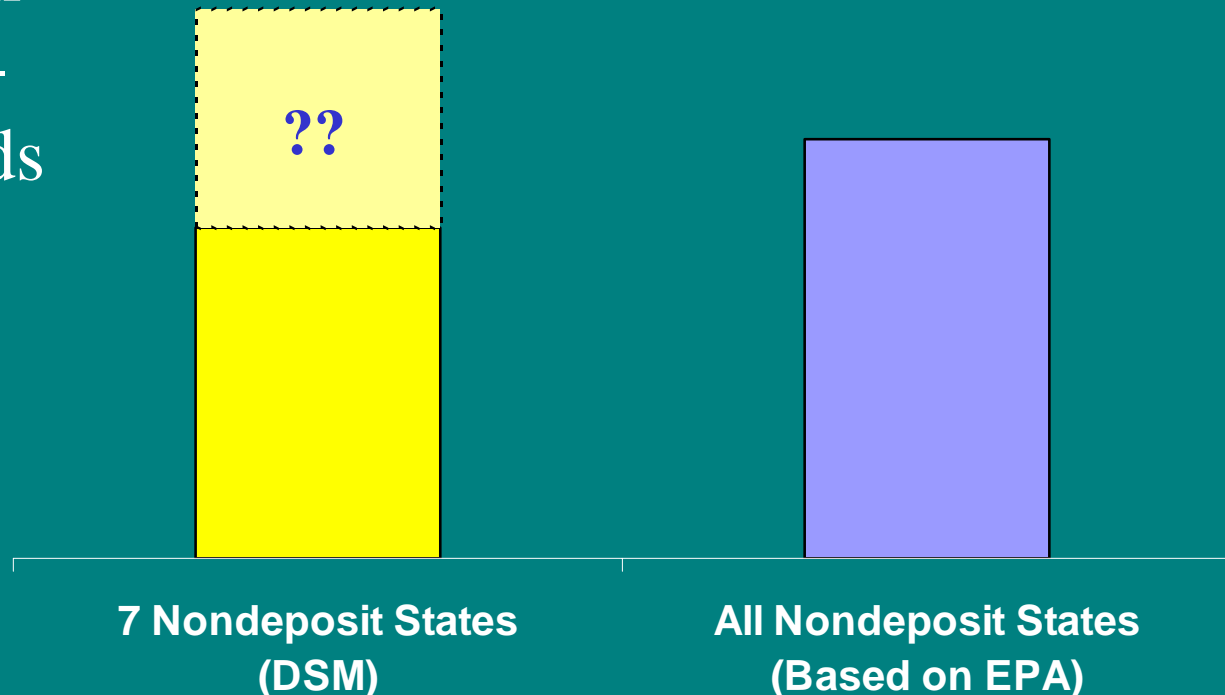
Glass Data

- Existing (EPA) approach may miss significant amounts of glass recycling
 - No industry-wide glass recycling data
 - Significant amount to aggregate
- State data are limited
 - No systematic collection
 - State definitions and tracking vary widely
 - Recovery of glass for non bottle uses not measured or counted by some states

We Think Glass Recovery Is Significantly Under-Reported

Tons of Glass Recycled (Nondeposit States)

- Sample data from only 7 of 39 non-deposit states adds up to 79% of the estimated nondeposit state total



Poor Curbside Collection Data

- Recycling
 - *Biocycle* survey is valuable, but limited
 - Most states do not collect reliable data on curbside access
 - Some reported access is subscription
 - Some programs may not offer bins, reliable service, or education
 - Some don't collect glass or plastic
- Refuse
 - No good access numbers (we estimate at $\approx 80\%$)
 - Access indicates potential for recycling collection as well

Those With Curbside Access Could Recover Much More

- 56% of population has some access to curbside recycling, but:
 - Subscription = only 7% to 15% participation
 - Poor outreach, no bins, poor scheduling = low performing programs
- Curbside *refuse*, but dropoff *recycling*:
 - Only 10% to 20% participation

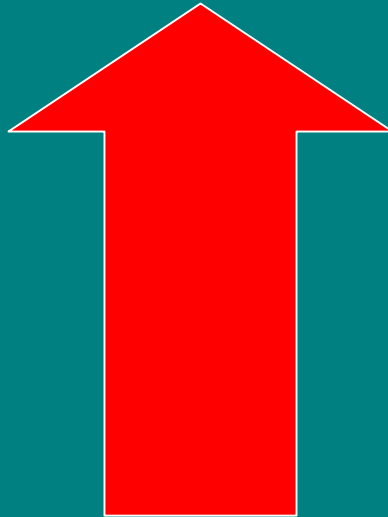
Our Best Guess

- Only about ½ of curbside households have same day collection for beverage containers

Data Needs

- To improve understanding of issue and improve response to problems:
 - Better glass recovery data
 - More refined recycling access information – not all served by “best” programs
 - Refuse collection service

Increasing Recovery of the 52% of
Beverage Container Material in
Non-Deposit Households



Key Is Parallel Access

- Estimate that 80% +/- of households have curbside (or containerized) refuse collection
- Highest recovery (beverage and other) requires same day curbside recycling collection

Estimated Household Recycling and Refuse Systems in Non-Deposit States

Collection Systems	Percentage
Curbside Refuse (78% overall)	
Dropoff recycling	33%
Subscription curbside recycling	11%
Non-subscription curbside recycling	
High performing	7%
Medium performing	21%
Low performing	7%
Dropoff Refuse (22% overall)	
Dropoff recycling	16%
No recycling	5%
Total, Non-Deposit States	100%

Totals do not add due to rounding

Expected Household Recycling Program Performance

Collection Systems	Participation	Capture	Recovery
<i>Curbside Refuse</i>			
Dropoff recycling	15%	60%	9%
Subscription curbside recycling	10%	80%	8%
Non-subscription curbside recycling			
High performing	80%	80%	64%
Medium performing	60%	75%	45%
Low performing	40%	60%	24%
<i>Dropoff Refuse</i>			
Dropoff recycling	65%	75%	49%
No recycling	5%	75%	4%

Allocation of 52% ... Where The Remaining Tons Are

Collection Systems	Percentage
Curbside Refuse (78% overall)	
Dropoff recycling	39%
Subscription curbside recycling	14%
Non-subscription curbside recycling	
High performing	4%
Medium performing	16%
Low performing	7%
Dropoff Refuse (22% overall)	
Dropoff recycling	12%
No recycling	7%
Total, Non-Deposit States	100%

Optimizing Recovery

- Parallel collection systems
- Properly sized recycling set-out containers
- PAYT, or other financial incentives
- Simple, consistent messages
- All containers included in collection
- Single stream collection
- Adequate education and promotion budget

Potential Impact

- Increase beverage container recovery by 1.9 million tons (+ 20 percentage points)
- Increase recovery of non-beverage containers
- Leverage 5 to 7 million tons of additional paper recovery

Conclusions

- There is plenty of low hanging fruit left in household refuse
- Expanding curbside recycling would
 - Substantially boost rates for containers
 - Substantially increase paper recovery
 - Move US toward a more sustainable materials recovery system

Workplace Beverage Container Recycling

Issues and Opportunities

Presentation Overview

- **Recycling Potential**
 - Quantifying opportunities for container recycling in the workplace
- **Models**
 - Model programs for workplace recovery
- **Issues**
 - Issues that must be addressed to move forward

Current Status

- **Limited infrastructure for container recycling:** cardboard, paper much more extensive
- **Programs vary widely:** from mandatory recycling, full collection service, technical assistance to very limited or no collection
- **Limited data available** on number of businesses served, participation rates

Containers in the Workplace

	Generation – Total Consumption		Potential (Not Recovered Today)
	% of Generation	Containers per Employee	% of Potential
PET	20%	90	24%
Aluminum	12%	107	19%
Glass	2.3%	7	2.5%

High Potential Opportunities

- **Metropolitan areas where businesses, containers, and infrastructure are concentrated**
 - Largest Metropolitan Statistical Areas (MSAs)
 - Non-bottle bill states
 - Some infrastructure exists for recycling
- **Businesses where containers are concentrated**
 - Larger firms (>20 employees)
 - Office, institutional, retail, manufacturing (exclude construction, restaurants, hotels)
- **25% of employees/containers in 12 MSAs; 50% in top 44**

Assessing Potential Impacts – Largest 44 MSAs

	Deposits	Non-deposit	Totals
More Commercial Programs in Place	7	15	22
Fewer Commercial Programs in Place	6	16	22
Totals	13	31	44

Potential Recovery Impact

- 15 MSAs only
 - 6,700 tons of aluminum
 - 11,000 tons of PET
 - 7,400 tons of glass
- Impact on recovery in target cities
 - 2% increase in beverage container rate (by weight)
 - 4% increase in beverage container rate (by container)
 - 7% increase in PET containers recovered

Model Programs

- Keys to success:
 - Convenience/access
 - In-house champions
 - Cost-effectiveness
 - Management commitment

Models

- **Commingled collection**
 - Containers collected with paper; requires coordination with paper recyclers to address separation/processing issues
 - Leverages existing infrastructure; likely the least cost solution
- **“Bundled Recycling” collection & rate structures**
 - Recycling collection provided to all businesses in service territory
 - Paid for through garbage rates; similar to residential recycling
 - Requires municipal contract or ordinance
- **Curbside service for smaller businesses**
 - Use of toters; serviced through residential contracts
- **Mandatory recycling/Disposal bans**
- **Resource management contracting**

Issues & Challenges

- **Data gaps** - Lack of data on services, recovery levels, programs, cost, effectiveness
- **Indifference** - Commercial recycling not a priority for public sector recycling coordinators; private sector focused only on paper
- **Sorting/separating** – Containers from fiber
- **Infrastructure** – Collection & processing
- **Engagement** – How best to engage businesses
- **Cost/economics** – Encouraging local, least-cost solutions

Conclusions

- Productive channel to capture containers, especially PET and aluminum
- Start in larger MSAs with some infrastructure in place targeting larger offices
- Refine/develop model programs
- Improve data
- Separation issues
- Facilitate partnerships, coordination, incentives, and investment

Session Summary

- Perspectives
 - Beverage containers steady at 5% waste stream
 - Single serve issue overemphasized on beverage container generation and recovery
- Point of consumption
 - Home dominates by all measures
 - Office and on-premises strong second and third
- Plenty of low-hanging fruit still in residential
- Workplace a productive channel to capture containers, especially PET and aluminum